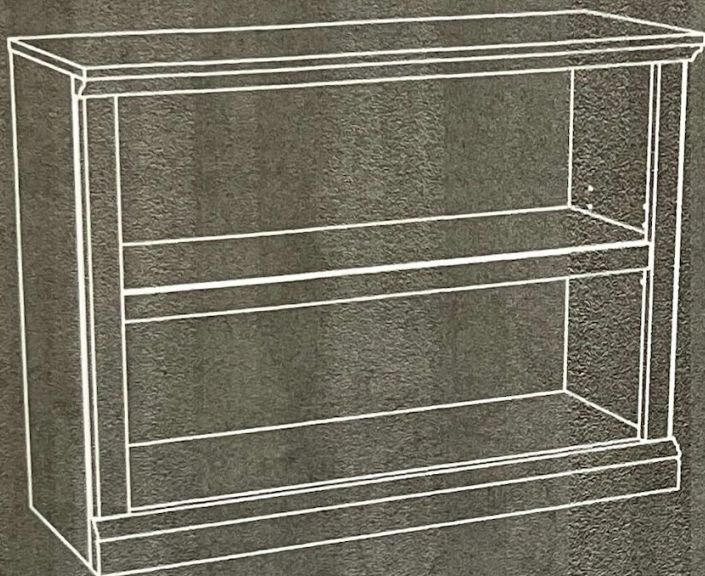


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2-Shelf Bookcase

Model 414238

Need help? Visit Sauder.com to view video assembly tips or chat with a live rep.
Prefer the phone? Call 1-800-523-3987.

Share your journey!



NOTE: THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

English pg 1-11
Français pg 12-13
Español pg 14-16

Lot # **371747**

04/16/15

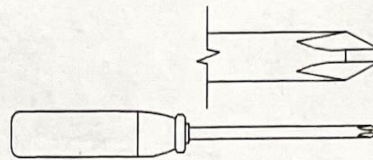
Purchased: _____

Be sure to give us a ring before making any returns. 1-800-523-3987

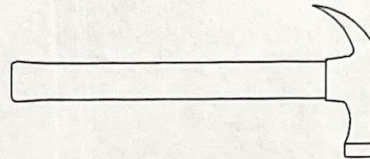
Table of Contents

Assembly Tools Required

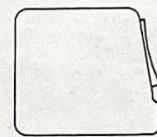
Part Identification	3
Hardware Identification	4
Assembly Steps	5-11
Français	12-13
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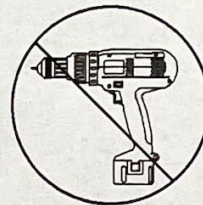
No. 2 Phillips Screwdriver
Tip Shown Actual Size



Hammer
Not actual size 😊



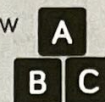
Tape Measure



Skip the power trip.
This time.

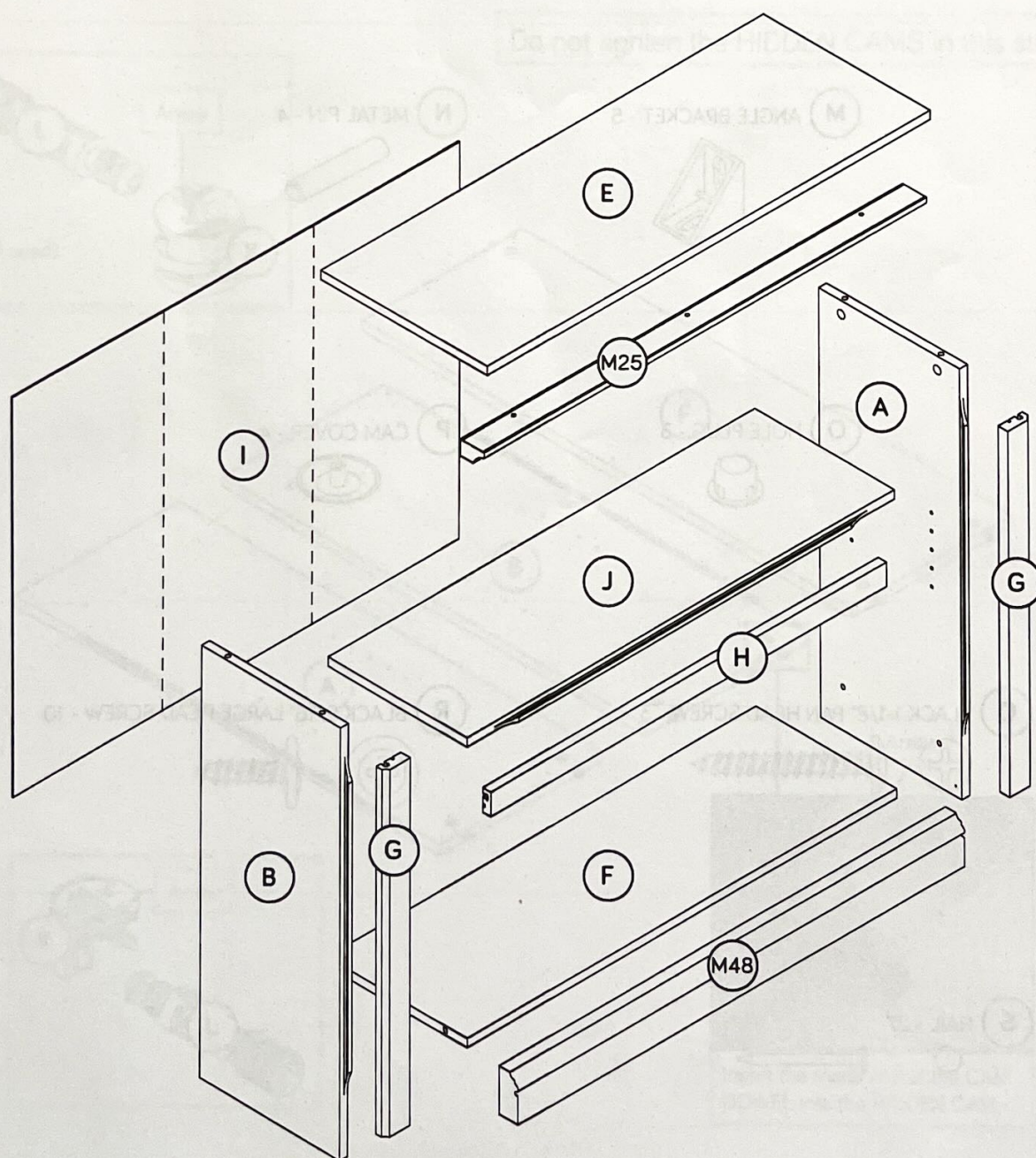
Part Identification

Now you know
our ABCs.



† While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

A	RIGHT END (1)	E	TOP (1)	I	BACK (1)
B	LEFT END (1)	F	BOTTOM (1)	J	ADJUSTABLE SHELF (1)
M25	TOP MOLDING (1)	G	END MOLDING (2)		
M48	BASE (1)	H	SHELF MOLDING (1)		



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

(K) HIDDEN CAM - 8



(L) CAM DOWEL - 8



(M) ANGLE BRACKET - 5



(N) METAL PIN - 4



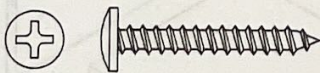
(O) HOLE PLUG - 3



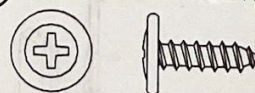
(P) CAM COVER - 4



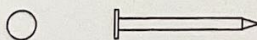
(Q) BLACK 1-1/8" PAN HEAD SCREW - 3



(R) BLACK 9/16" LARGE HEAD SCREW - 10



(S) NAIL - 27



Step 1

Look for this icon. It means a video assembly tip is available at www.sauder.com/services/tips

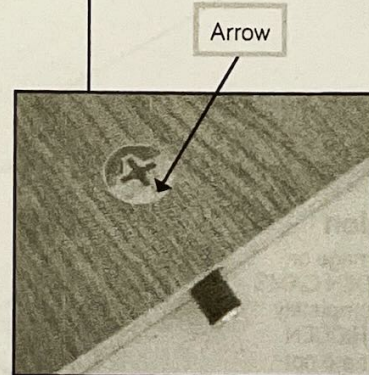
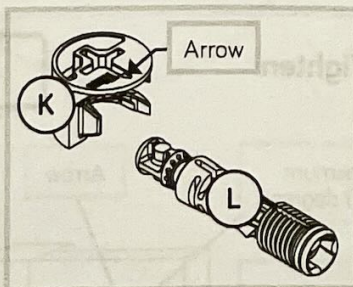
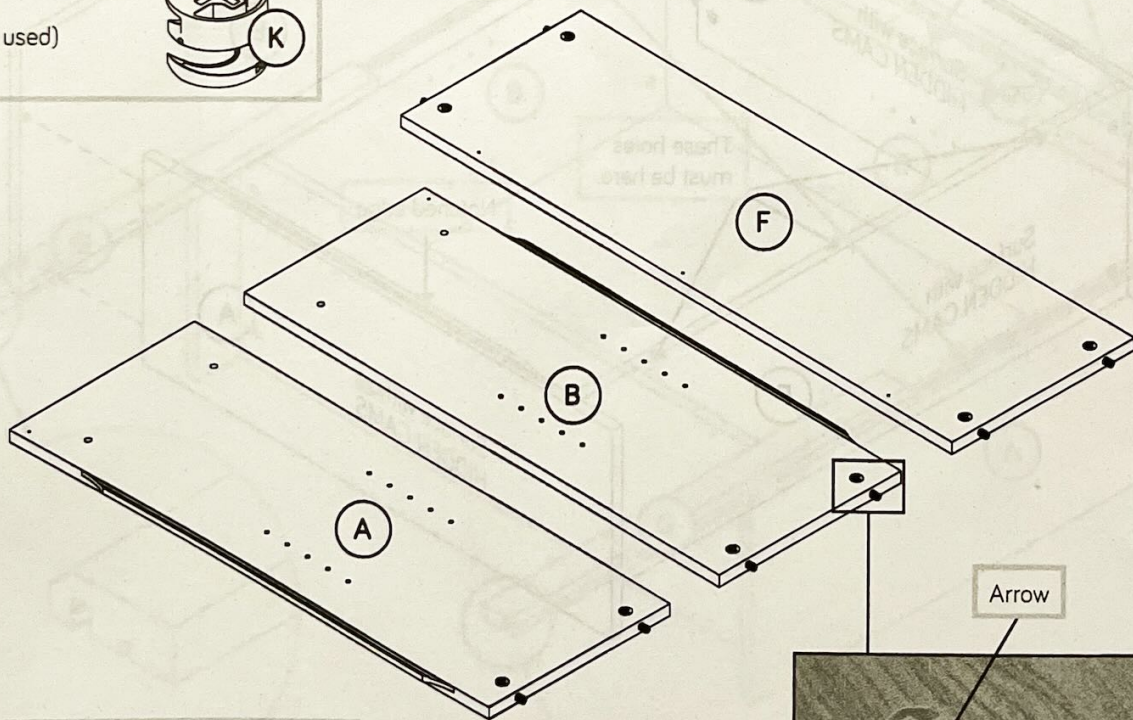
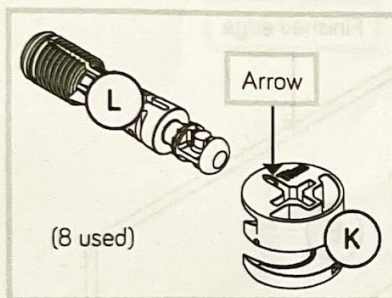


- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Push eight HIDDEN CAMS (K) into the ENDS (A and B) and BOTTOM (F). Then, insert the metal end of a CAM DOWEL (L) into each HIDDEN CAM.

Scan this QR code or go to this address:
<http://qr.sauder.com/?ID=1757>
to watch a video on how to assemble your unit.



Do not tighten the HIDDEN CAMS in this step.



Insert the metal end of the CAM DOWEL into the HIDDEN CAM.

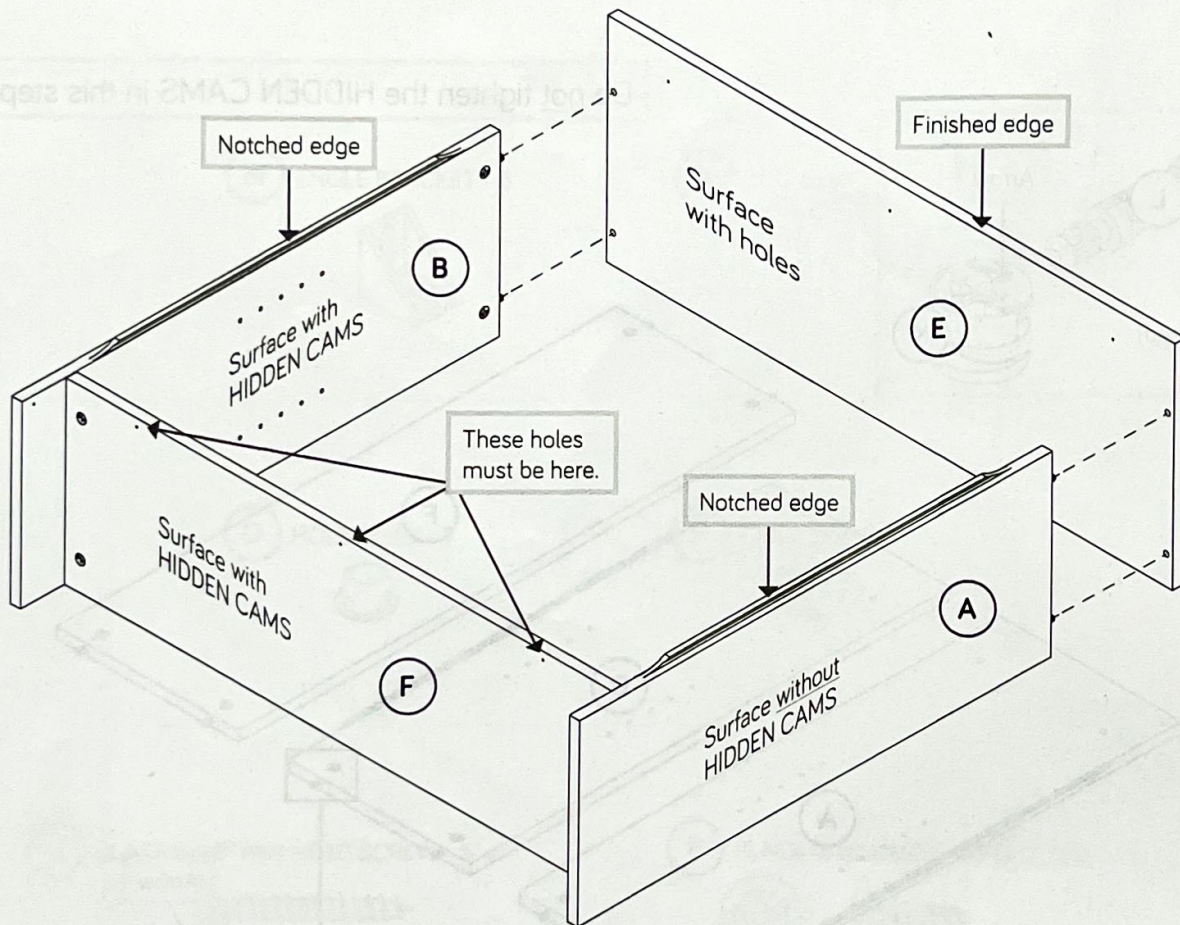
Step 2



- ✚ Fasten the BOTTOM (F) to the ENDS (A and B). Tighten four HIDDEN CAMS as shown in the diagram below.
- ✚ Fasten the ENDS (A and B) to the TOP (E). Tighten four HIDDEN CAMS.

⚠ Caution

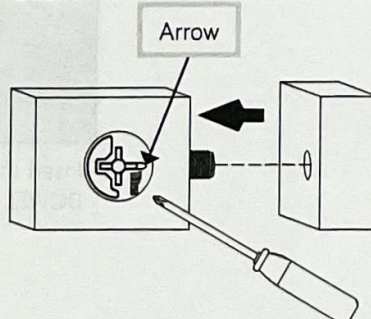
Do not stand the unit upright without the BACK fastened. The unit may collapse.



⚠ Caution

Risk of damage or injury. HIDDEN CAMS must be completely tightened. HIDDEN CAMS that are not completely tightened may loosen, and parts may separate. To completely tighten:

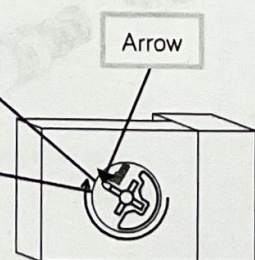
Start



Tighten

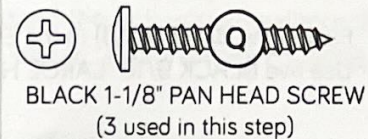
Maximum
210 degrees

Minimum
190 degrees

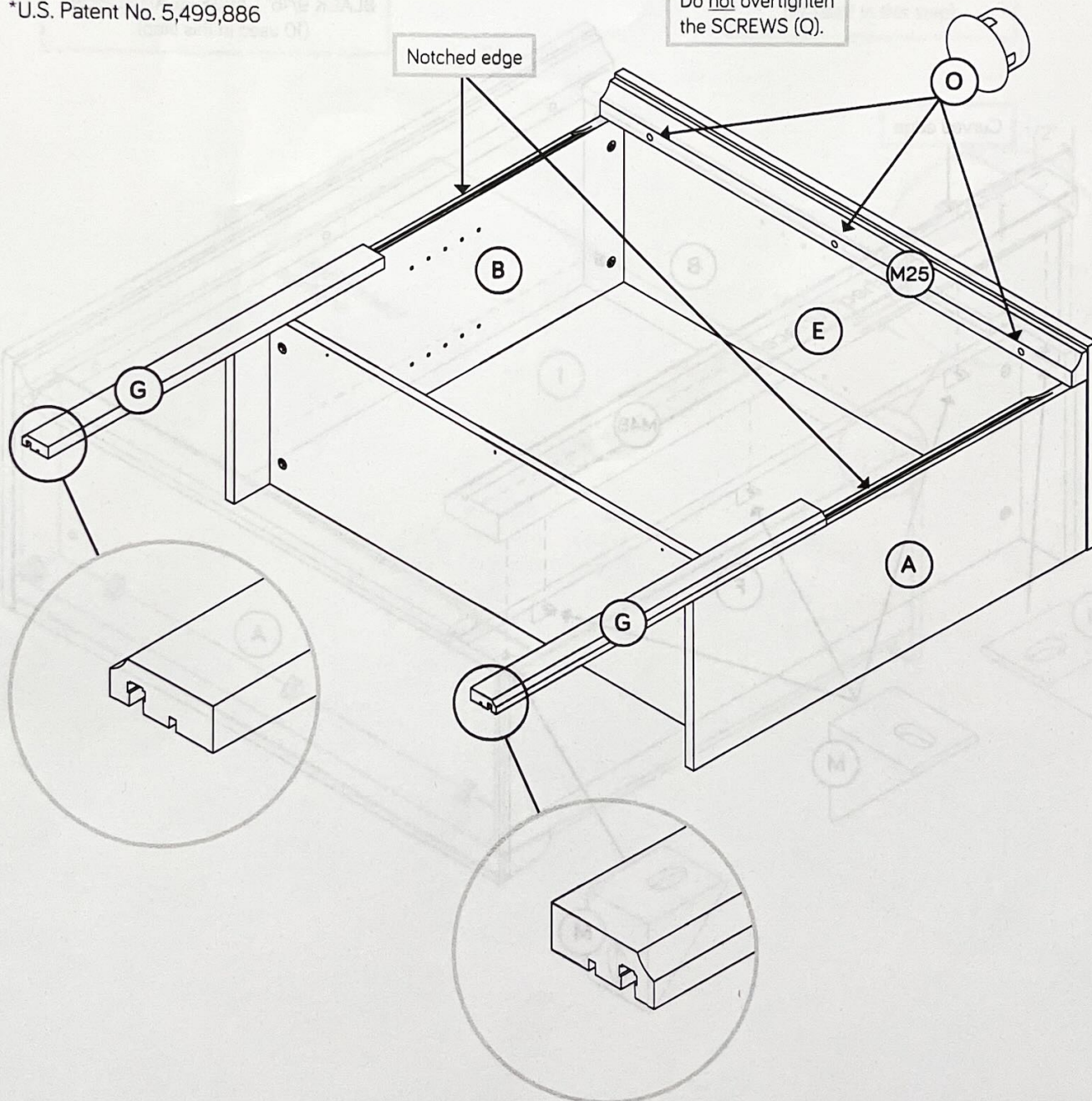


Step 3

- ✚ Fasten the TOP MOLDING (M25) to the TOP (E). Use three BLACK 1-1/8" PAN HEAD SCREWS (Q).
- ✚ **NOTE:** You should start each SCREW a few turns before completely tightening them. Do not overtighten.
- ✚ Push three HOLE PLUGS (O) into the holes in the TOP MOLDING.
- ✚ Slide the END MOLDINGS (G) onto the notched edges of the ENDS (A and B) until they are against the TOP MOLDING.

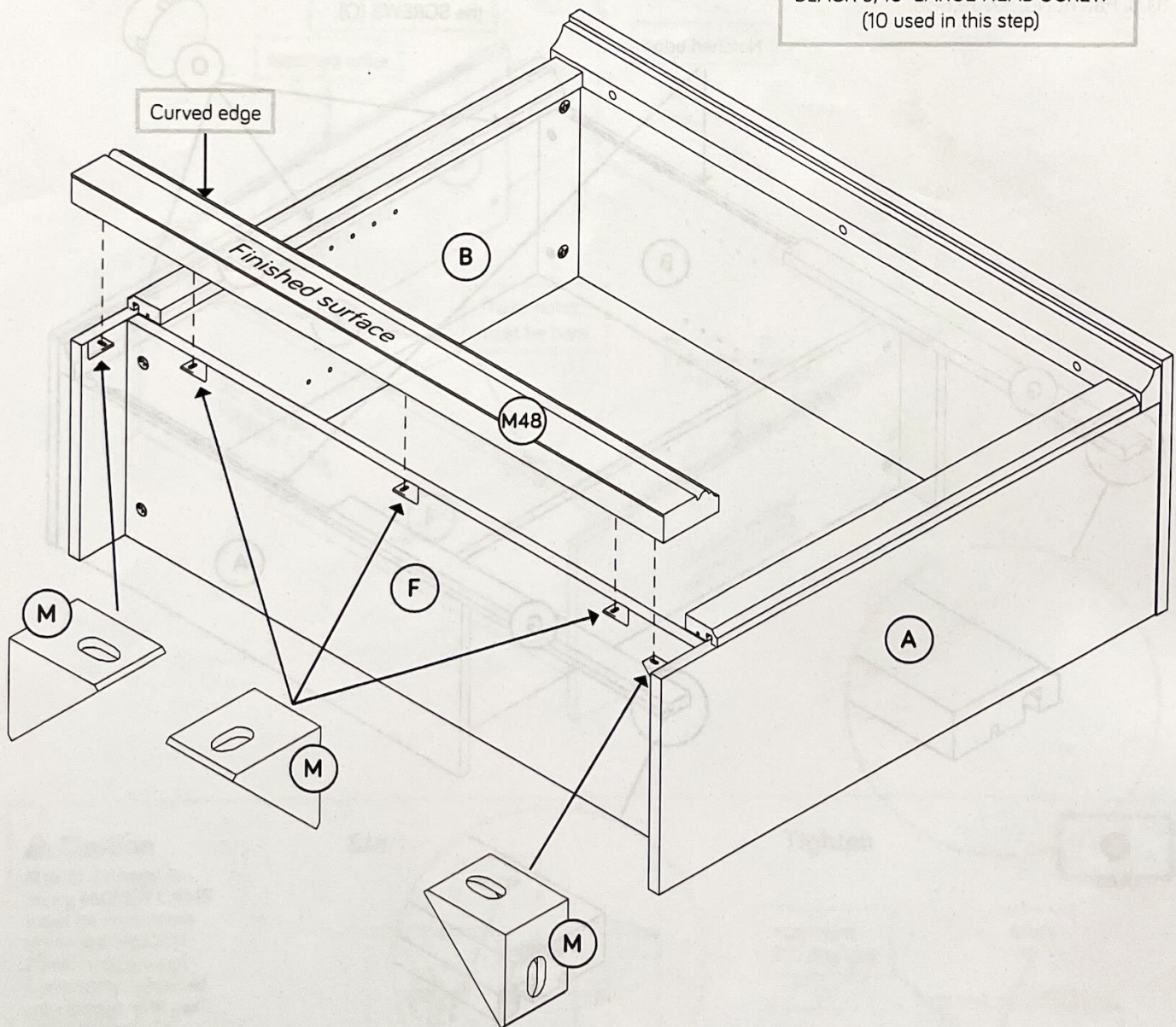
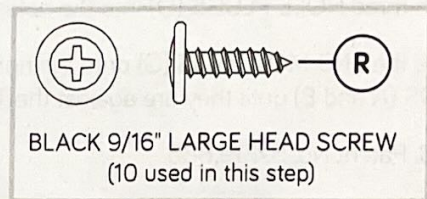


Do not overtighten
the SCREWS (Q).



Step 4

- Fasten five ANGLE BRACKETS (M) to the ENDS (A and B) and BOTTOM (F). Use five BLACK 9/16" LARGE HEAD SCREWS (R).
- Fasten the BASE (M48) to the ENDS (A and B) and BOTTOM (F). Use five BLACK 9/16" LARGE HEAD SCREWS (R).



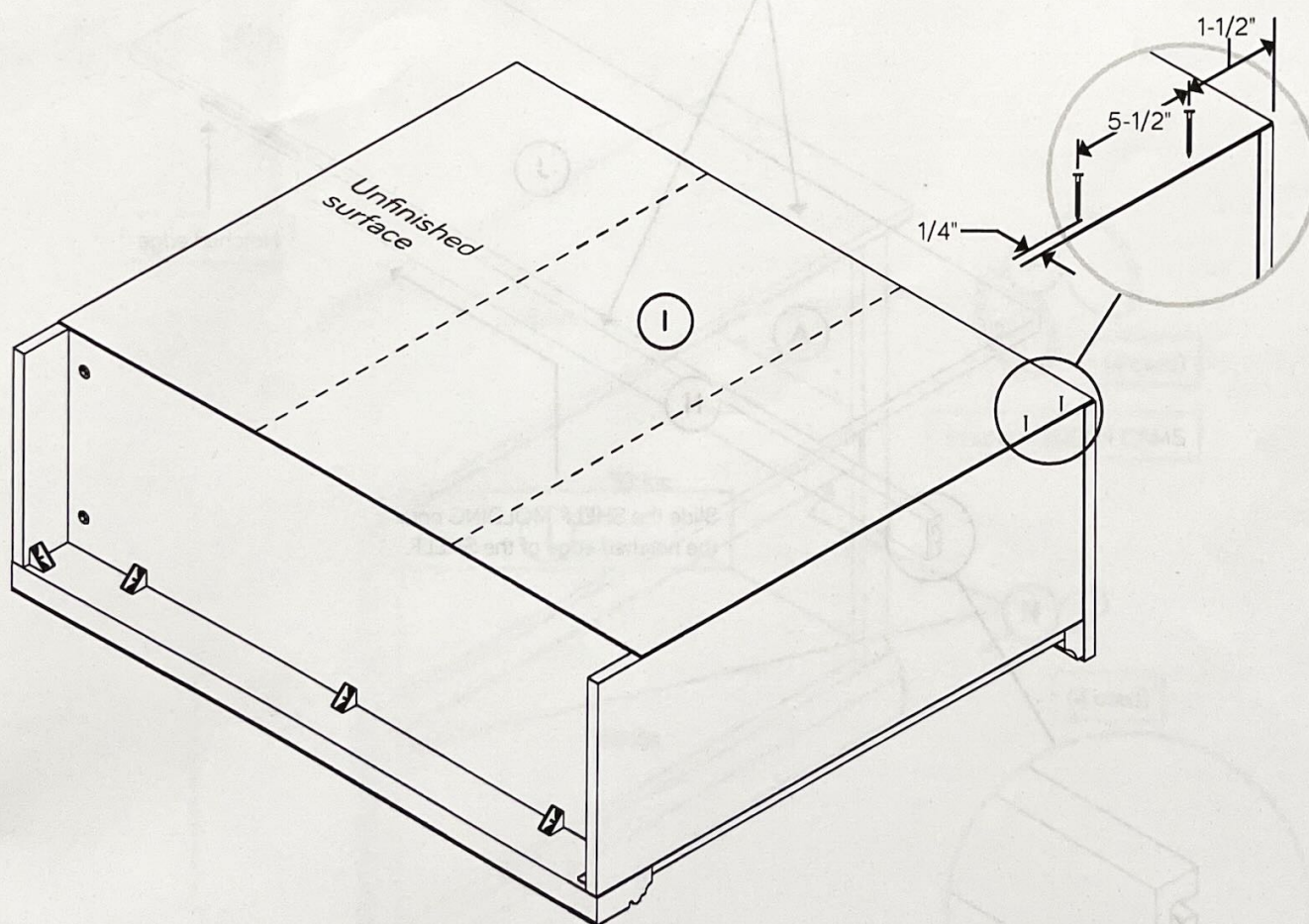
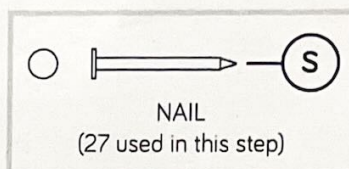
Step 5



- ✚ Carefully turn your unit over onto its front edges. Unfold the BACK (I) and lay it over your unit.
- ✚ Make equal margins along all four edges of the BACK (I). Push on opposite corners of your unit if needed to make it "square".
- ✚ Fasten the BACK (I) to your unit using the NAILS (S). The NAILS should be 5-1/2" apart, 1-1/2" from the corners, and 1/4" in from the edges.

Caution

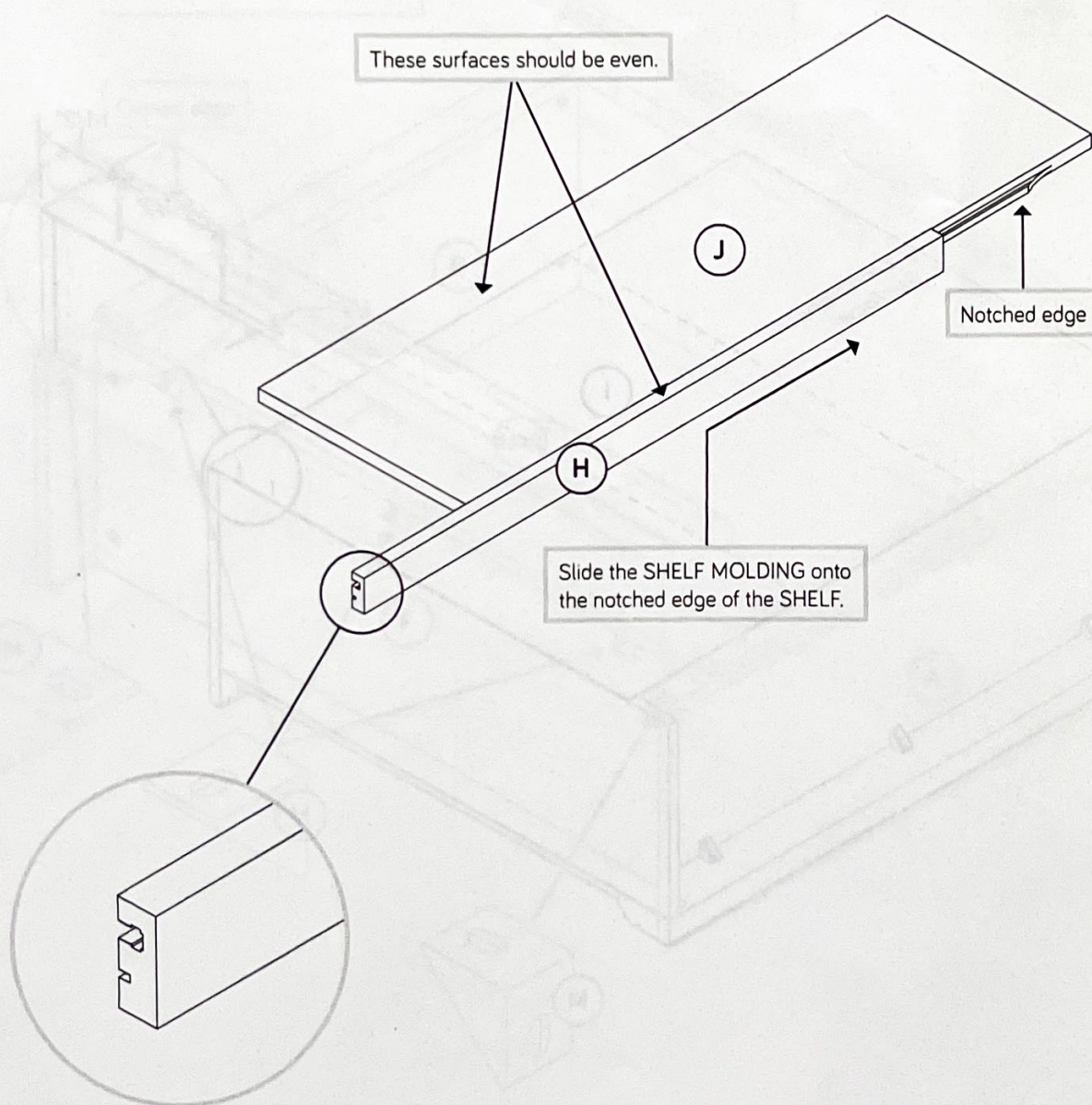
Do not stand the unit upright without the BACK fastened. The unit may collapse.



Step 6

- Slide and center the SHELF MOLDING (H) onto the notched edge of the SHELF (J).

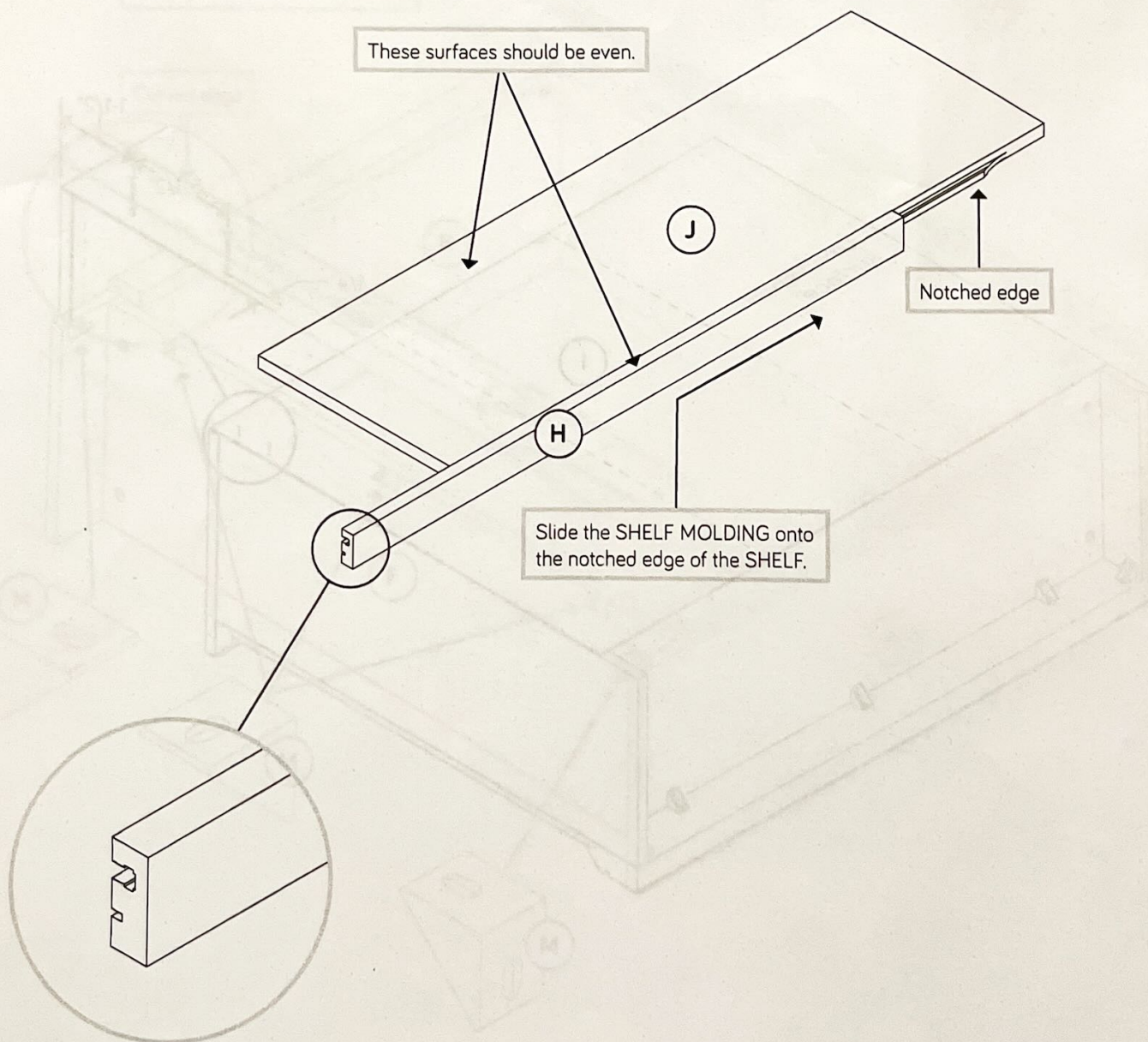
*U.S. Patent No. 5,499,886



Step 6

- Slide and center the SHELF MOLDING (H) onto the notched edge of the SHELF (J).

*U.S. Patent No. 5,499,886



Step 7

- ✚ Carefully stand your unit upright.
- ✚ Push a CAM COVER (P) onto each HIDDEN CAM.
- ✚ Insert the METAL PINS (N) into the hole locations of your choice in the ENDS (A and B). Set the ADJUSTABLE SHELF (J) onto the METAL PINS.

✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.

- ✚ This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.

★ **And to celebrate, why not share your success story?**

