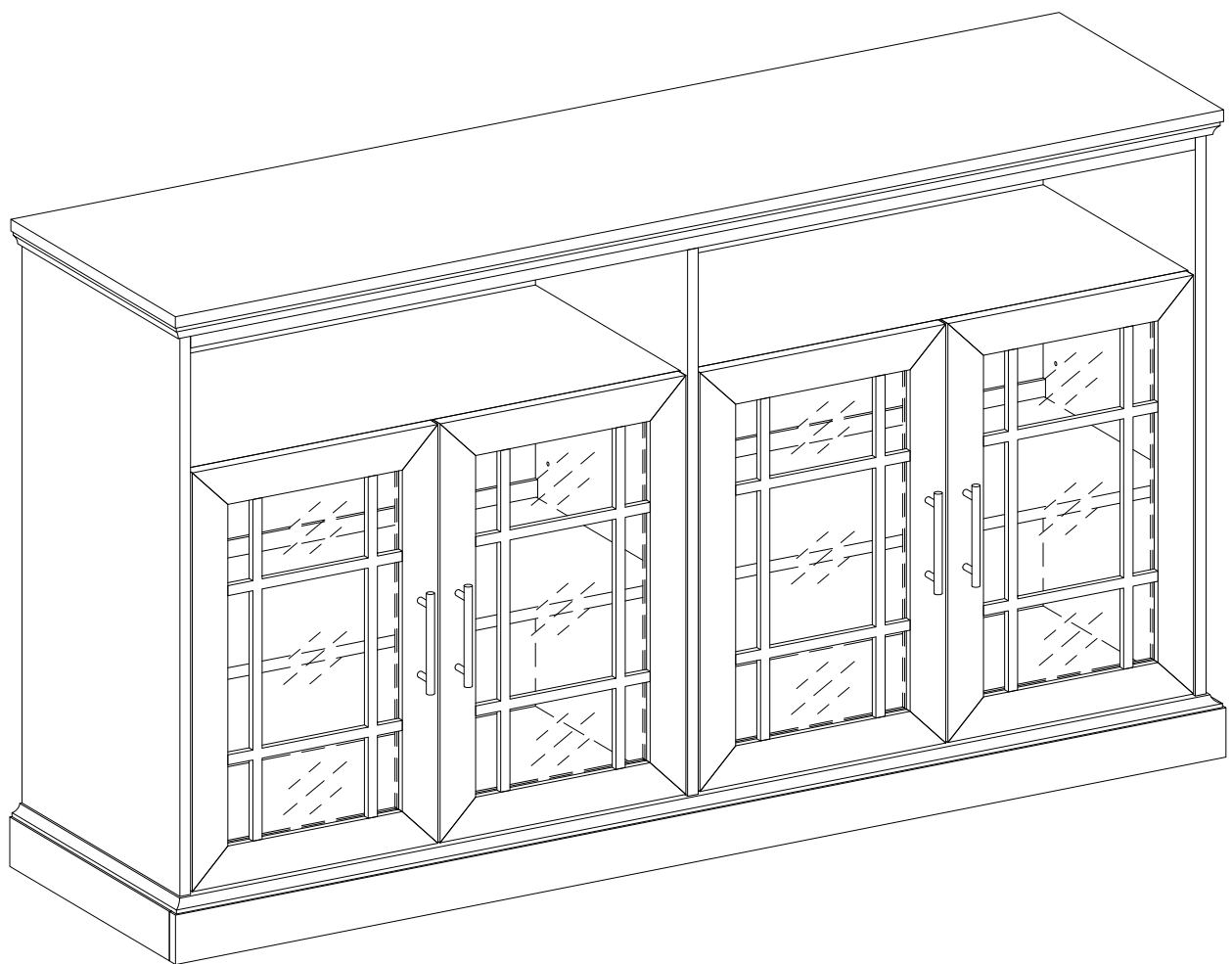


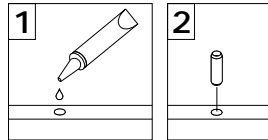
# Assembly Instructions



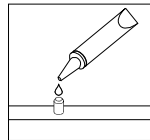
*Please visit our website for the most current instructions, assembly tips, report damage, or request parts.*

# General Assembly Guidelines

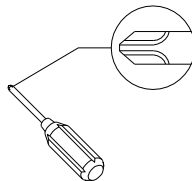
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



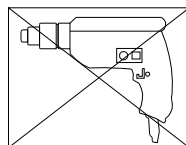
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

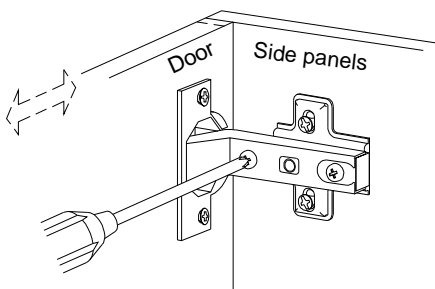


- VII. Power tools should not be used to assemble this product.

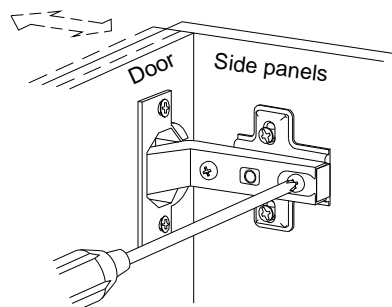


- VIII. Drill may be needed for securing product to wall.

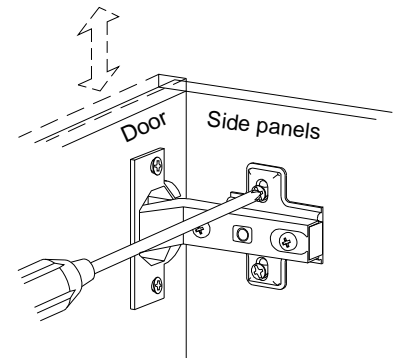
- IX. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

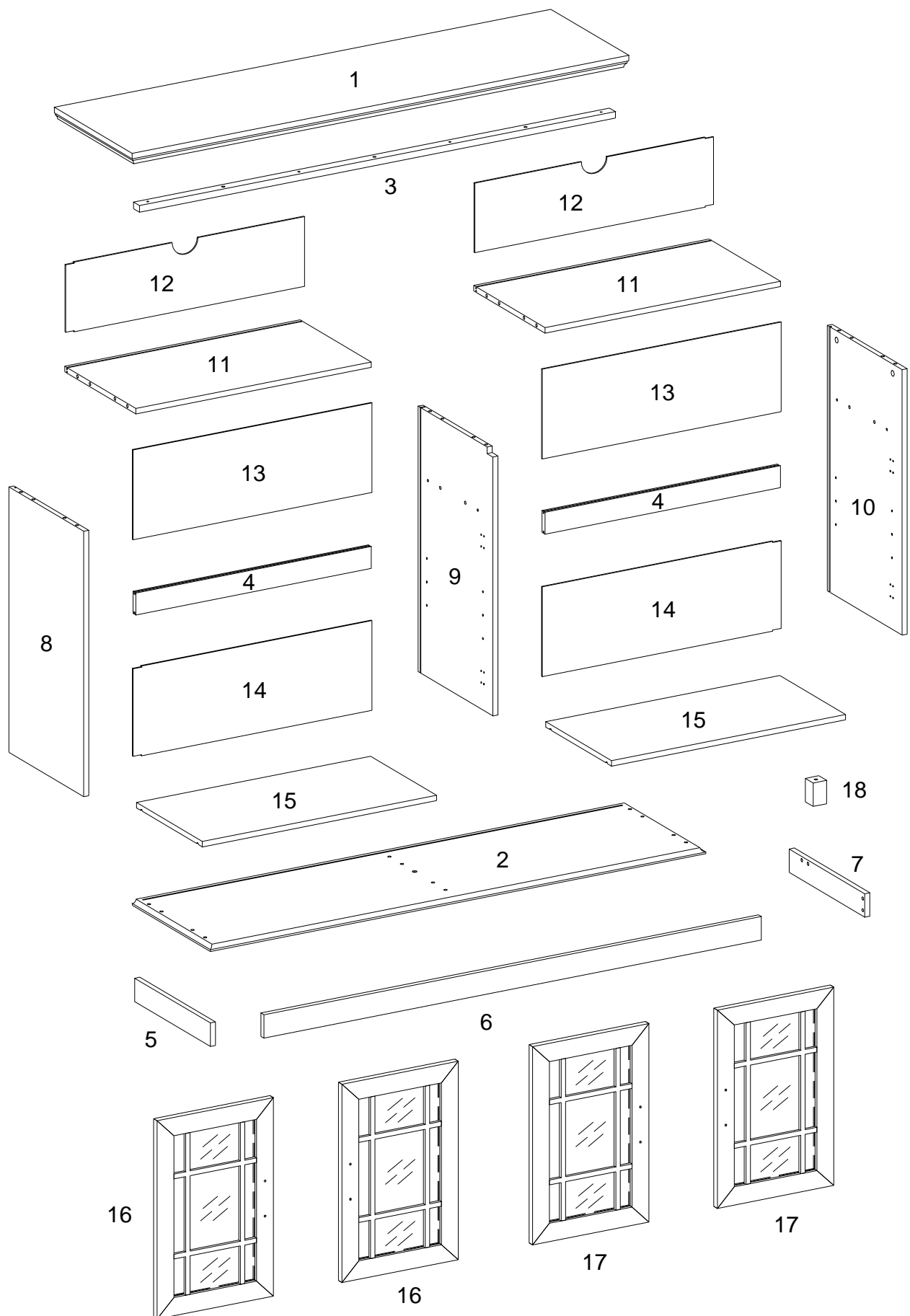


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment





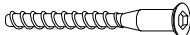












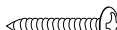





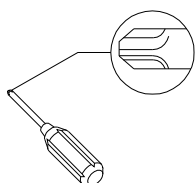
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

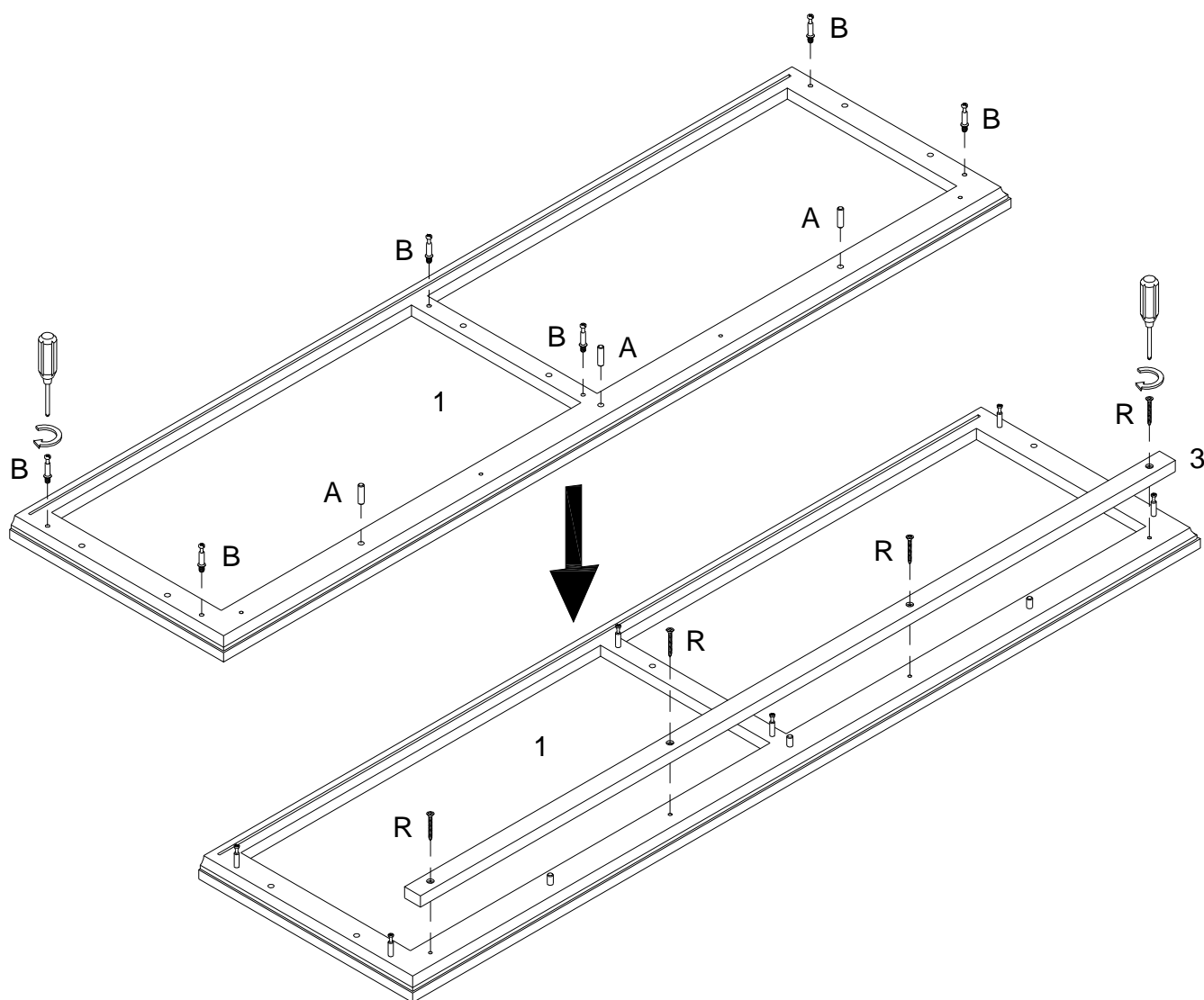
A		Ø8x30mm	Wooden dowel	23 pcs
B		Ø6x35mm	Cam bolt	14 pcs
C		Ø15x11mm	Cam lock	14 pcs
D		Ø30mm	Sticker	14 pcs
E		Ø6x50mm	Screw	7 pcs
F		M 4	Hex Key	1 pc
G		Ø6x12mm	Bolt	14 pcs
H			Plastic wedge	7 pcs
J			West hinge	8 pcs
K		Ø3x14mm	Screw	48 pcs
L			Knob	4 pcs
M		Ø4x25mm	Bolt	8 pcs
N		Ø8x5x16mm	Shelf support pin	8 pcs
P			Plastic wedge	20 pcs
Q		Ø3x17mm	Screw	20 pcs
R		Ø4x32mm	Screw	4 pcs
S		Ø4x12mm	Screw	2 pcs
T		Ø4x25mm	Screw	2 pcs
U			Plastic strap	2 pcs
V			Nut	2 pcs
W			Glue tube	1 pc



Philips head screwdriver required for assembly  
(not included)

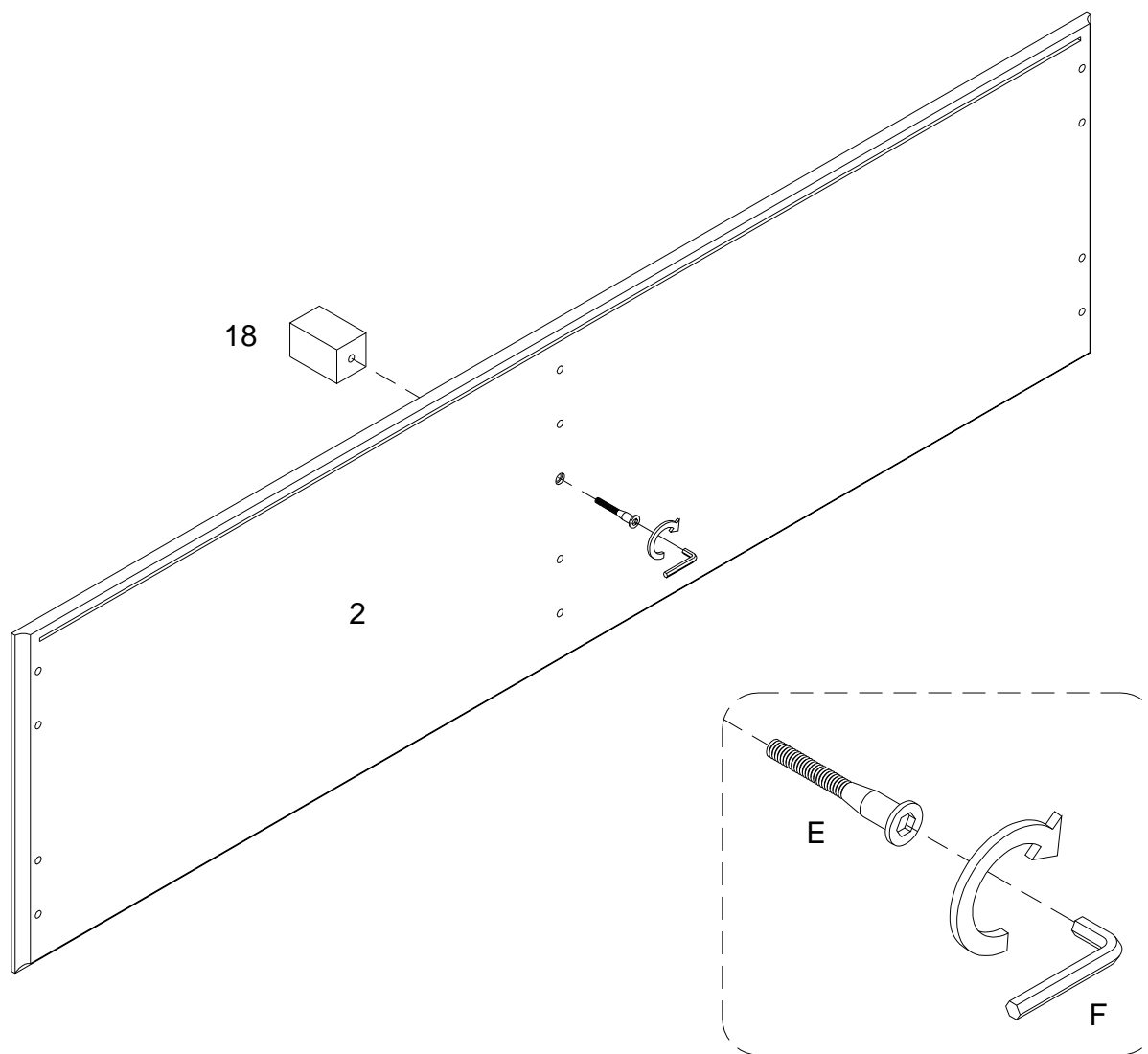
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



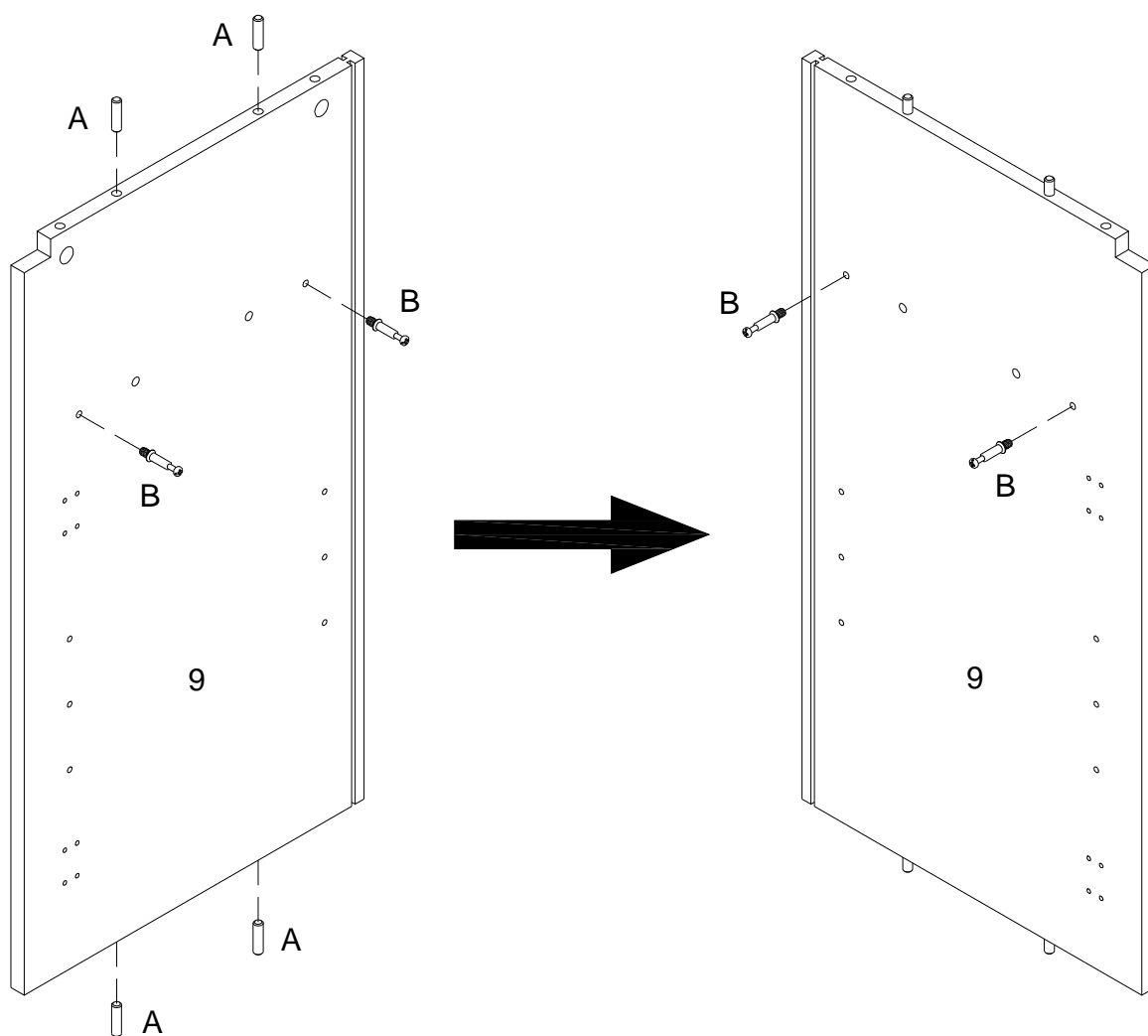
Using wooden dowel (A) and cam bolt (B) to part (1) secure with Philips head screwdriver .  
then using screw (R) secure part (3) to part (1) with Philips head screwdriver as per diagram .

## Step 2



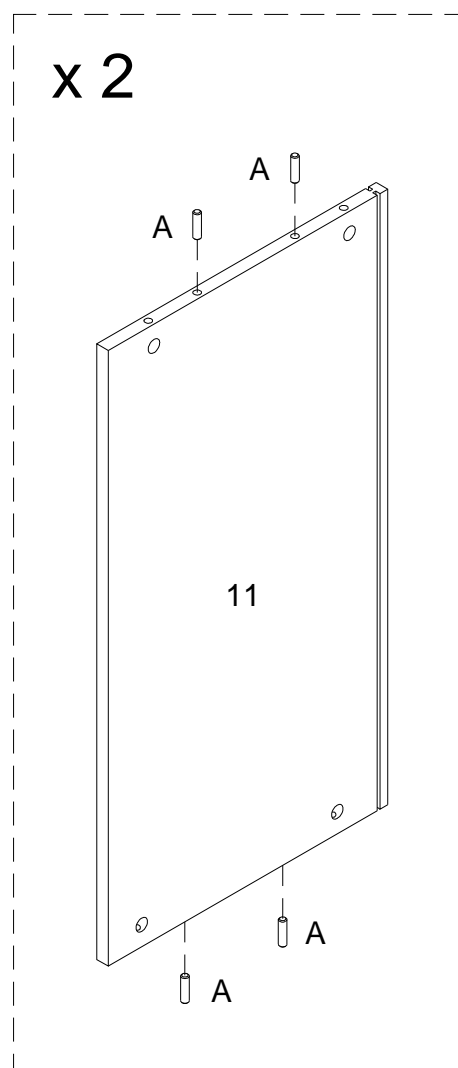
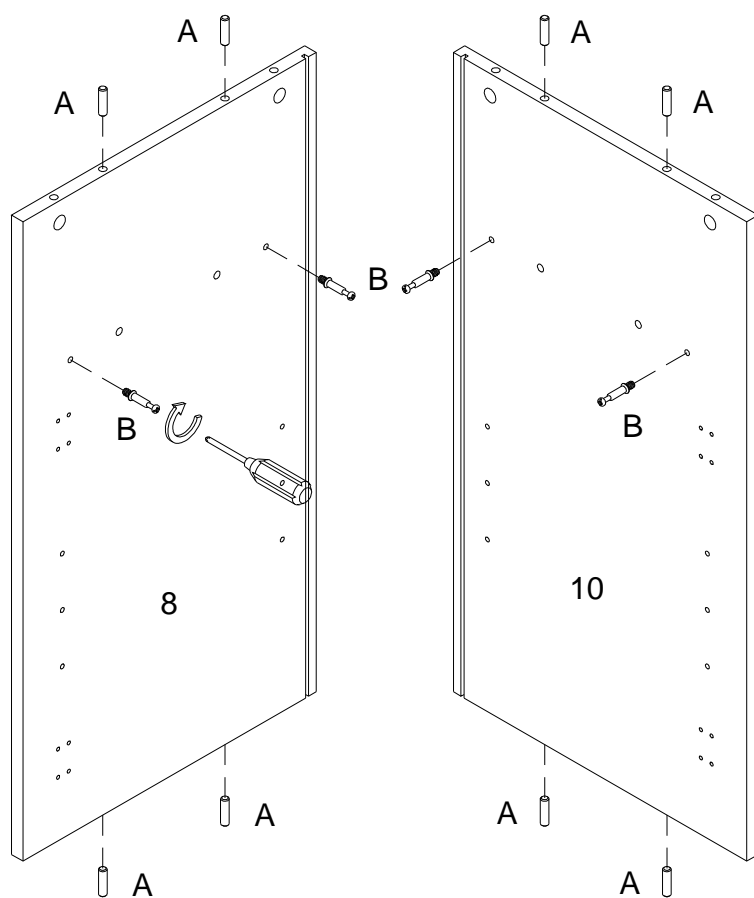
Using screw (E) secure part (2) to part (18) with hex key (F) as per diagram .

## Step 3



Insert wooden dowel (A) and cam bolt (B) to part (9) as per diagram .

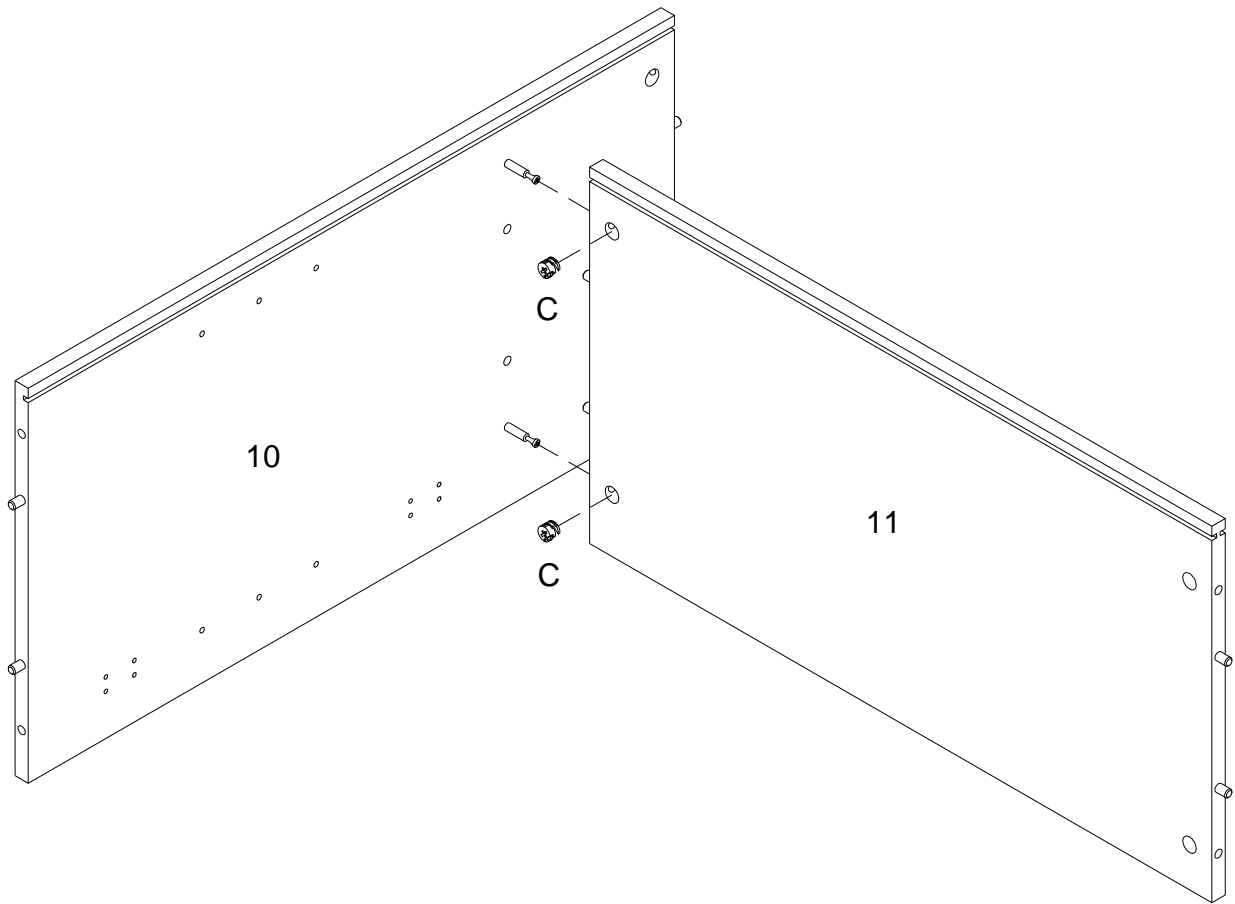
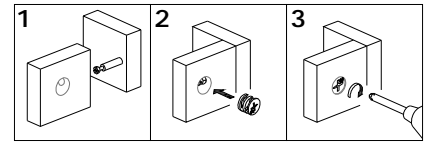
## Step 4



Insert wooden dowel (A) to part (8,10,11), then using cam bolt (B) secure part (8,10,11) with Philips head screwdriver as per diagram .

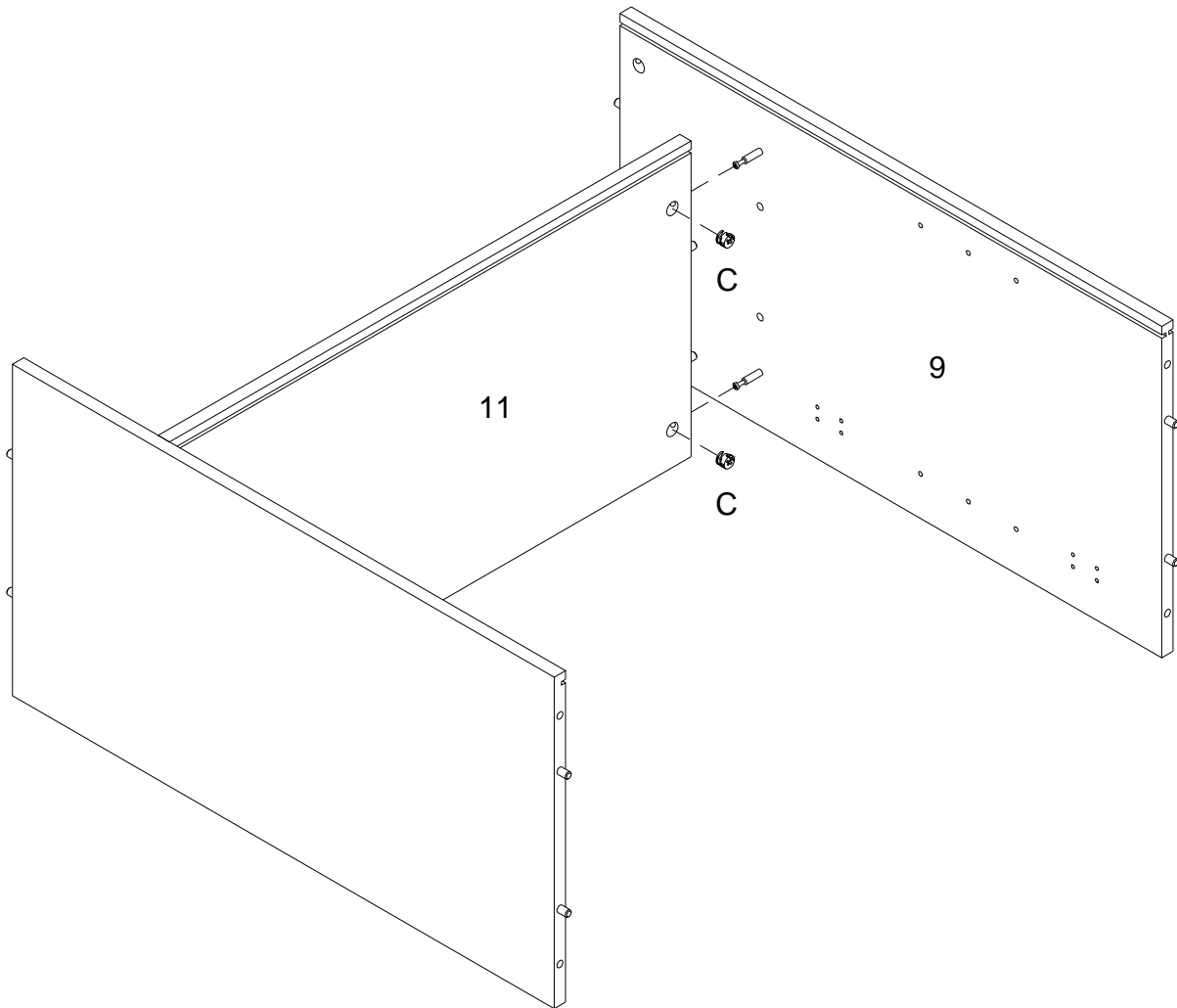
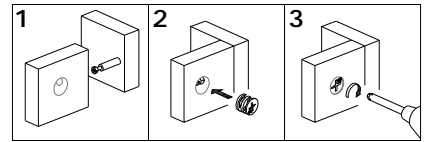


## Step 5



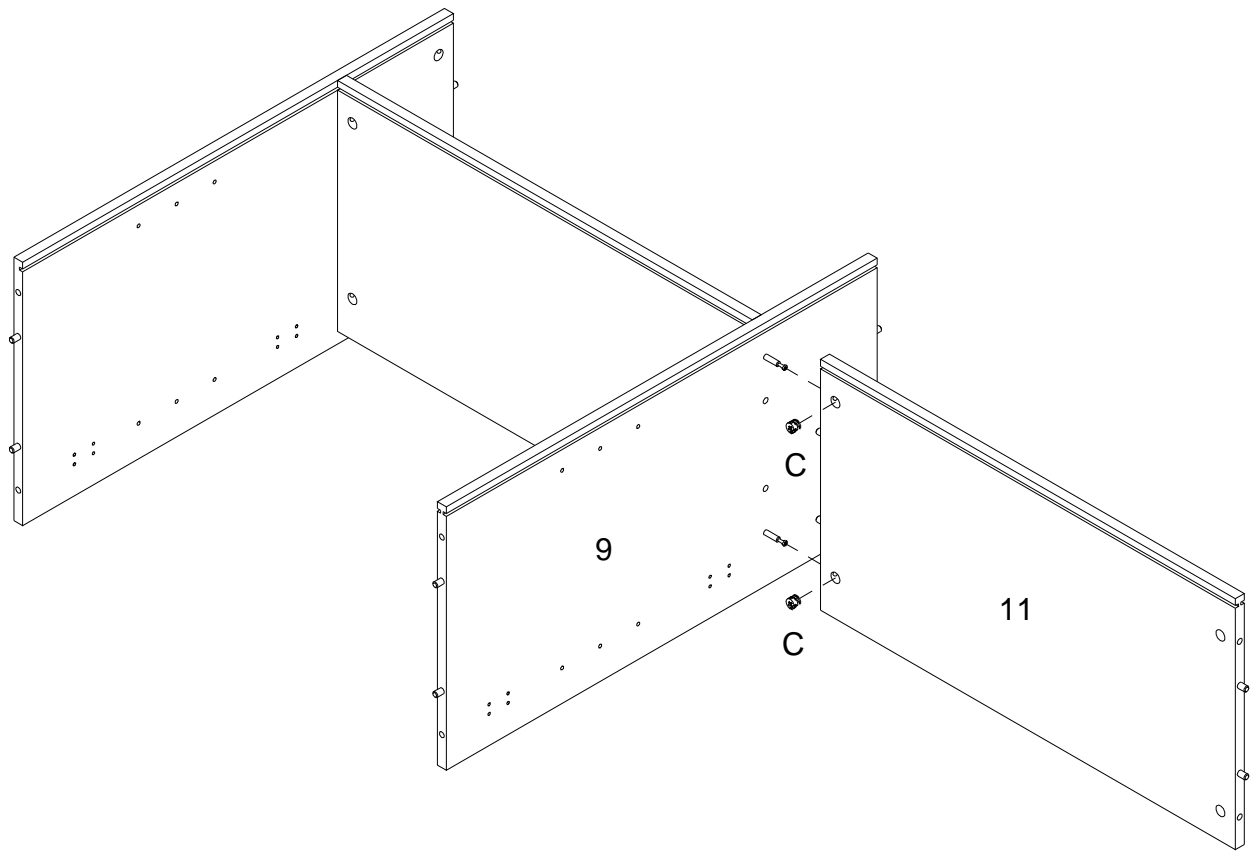
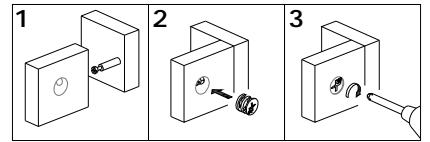
Using cam lock (C) secure part (11) to part (10) with Philips head screwdriver as per diagram .

## Step 6



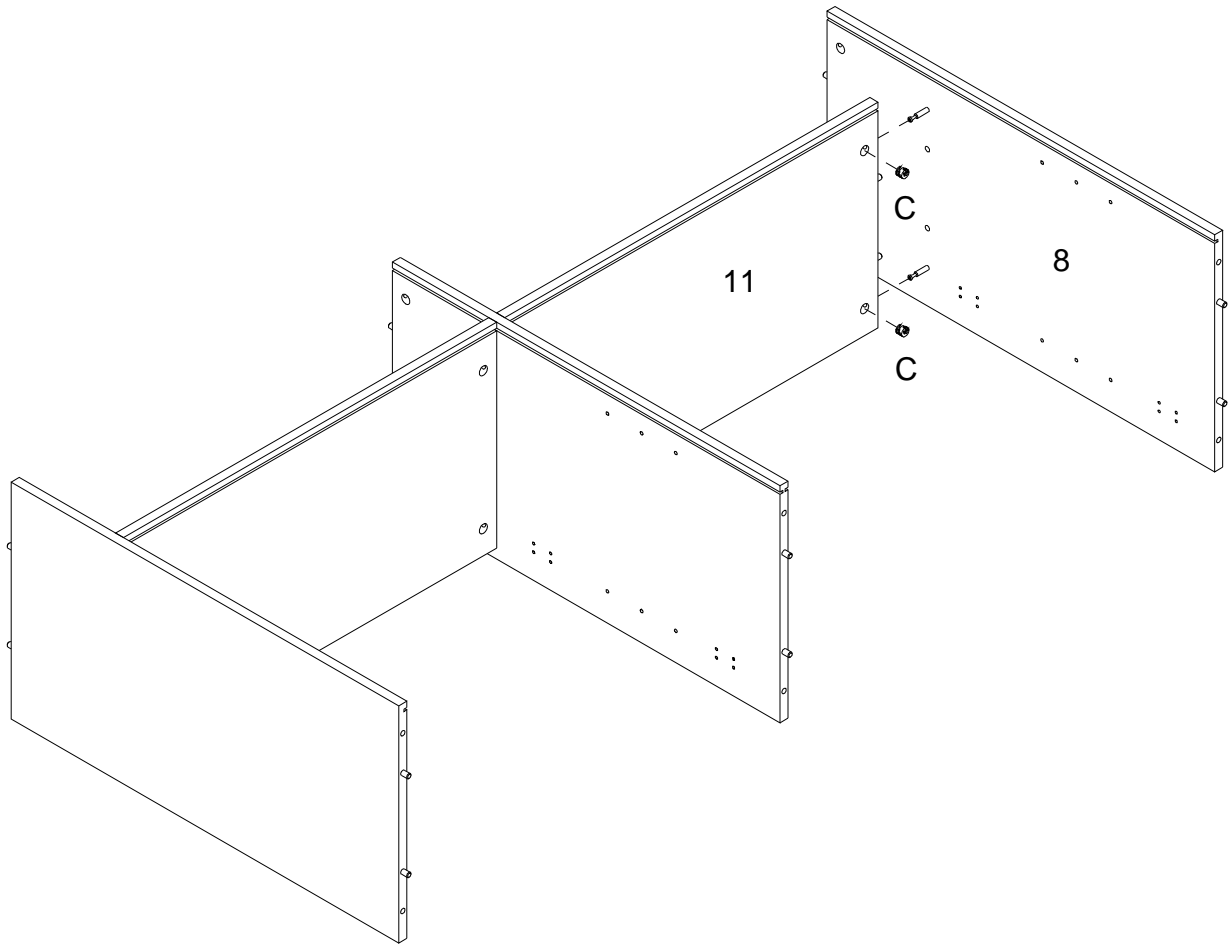
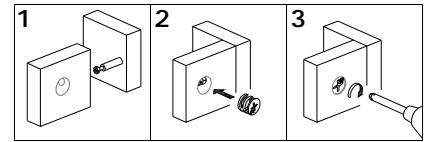
Using cam lock (C) secure part (11) to part (9) with Philips head screwdriver as per diagram .

## Step 7



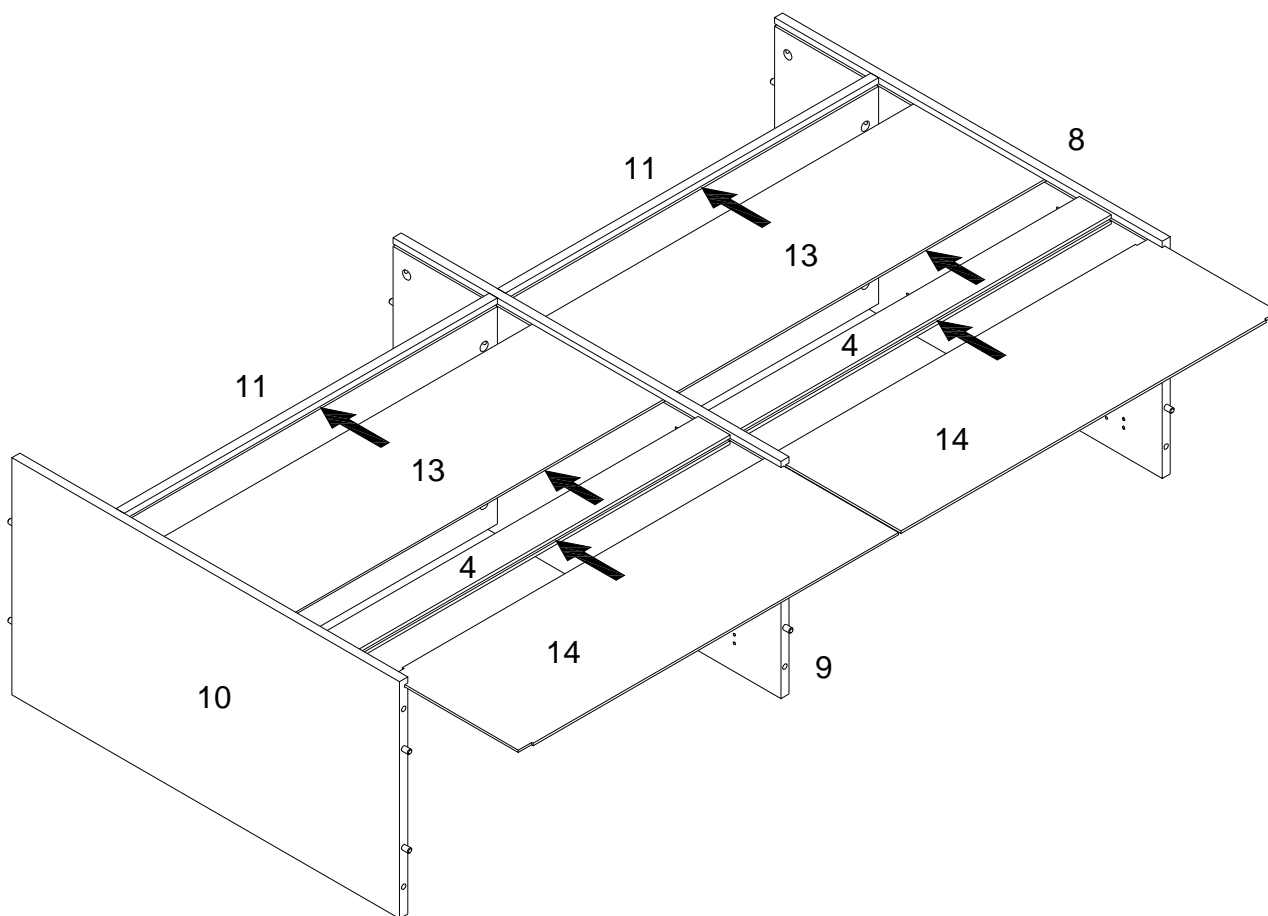
Using cam lock (C) secure part (11) to part (9) with Philips head screwdriver as per diagram .

## Step 8



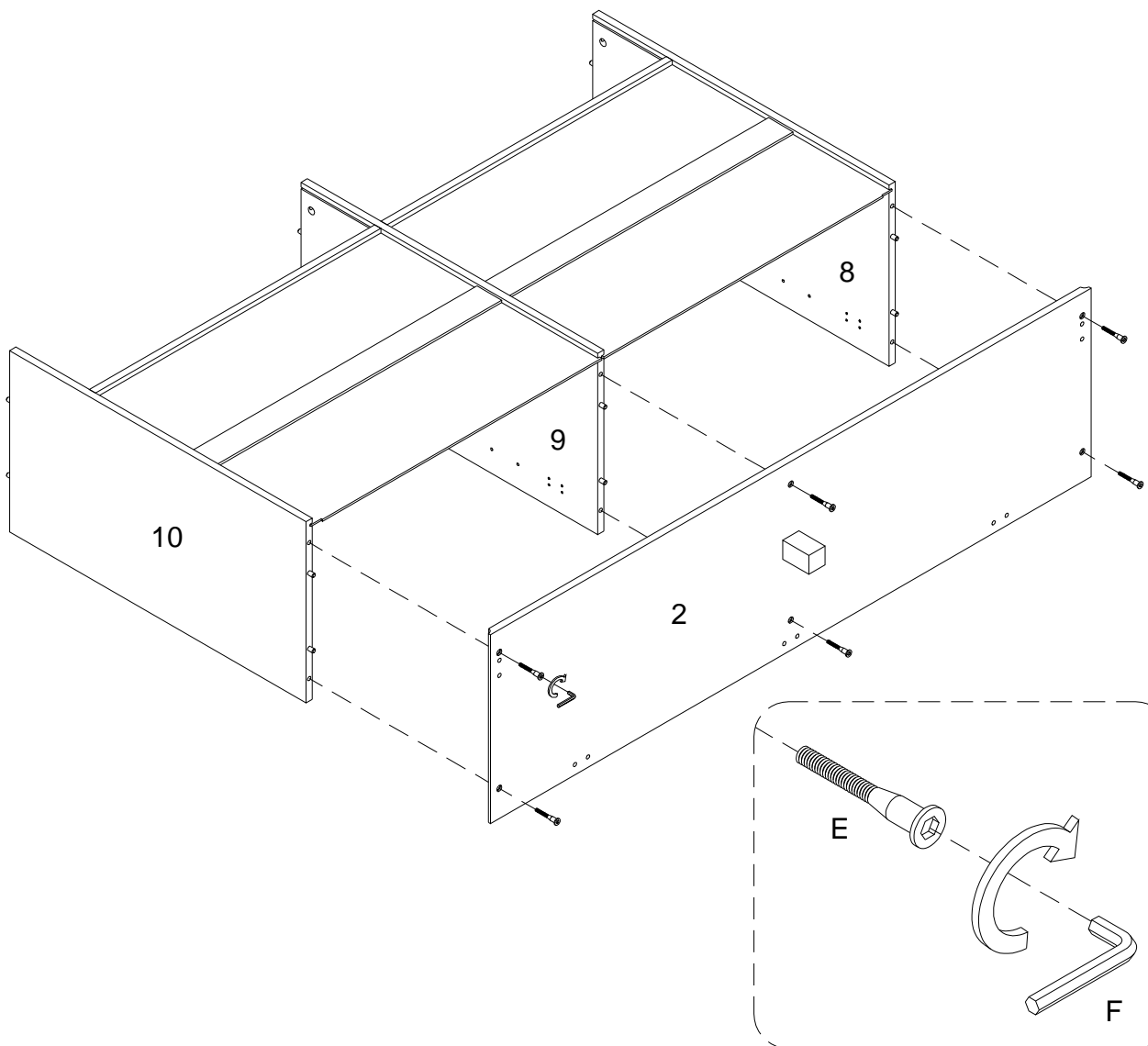
Using cam lock (C) secure part (11) to part (8) with Philips head screwdriver as per diagram .

## Step 9



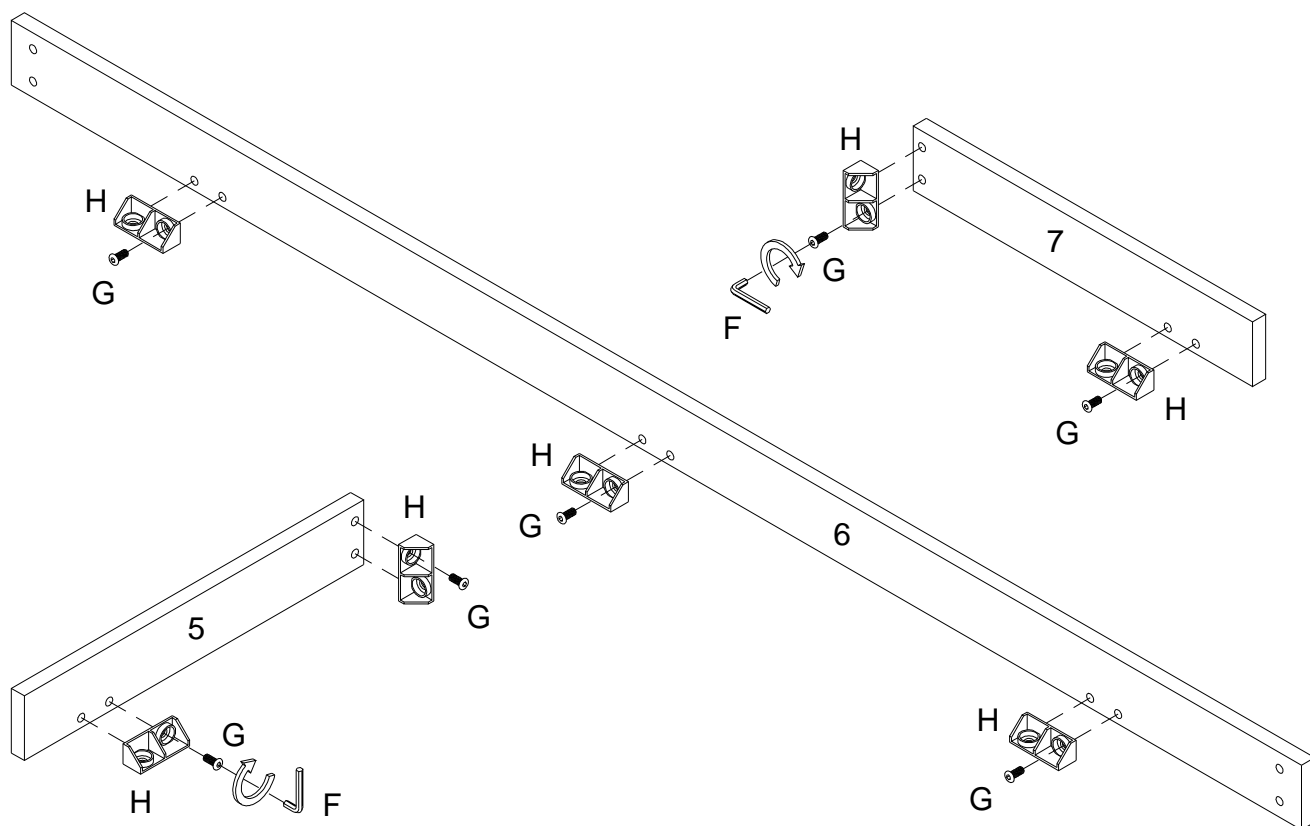
Insert parts (13,14) to part (4,8,9,10,11) as per diagram.

## Step 10



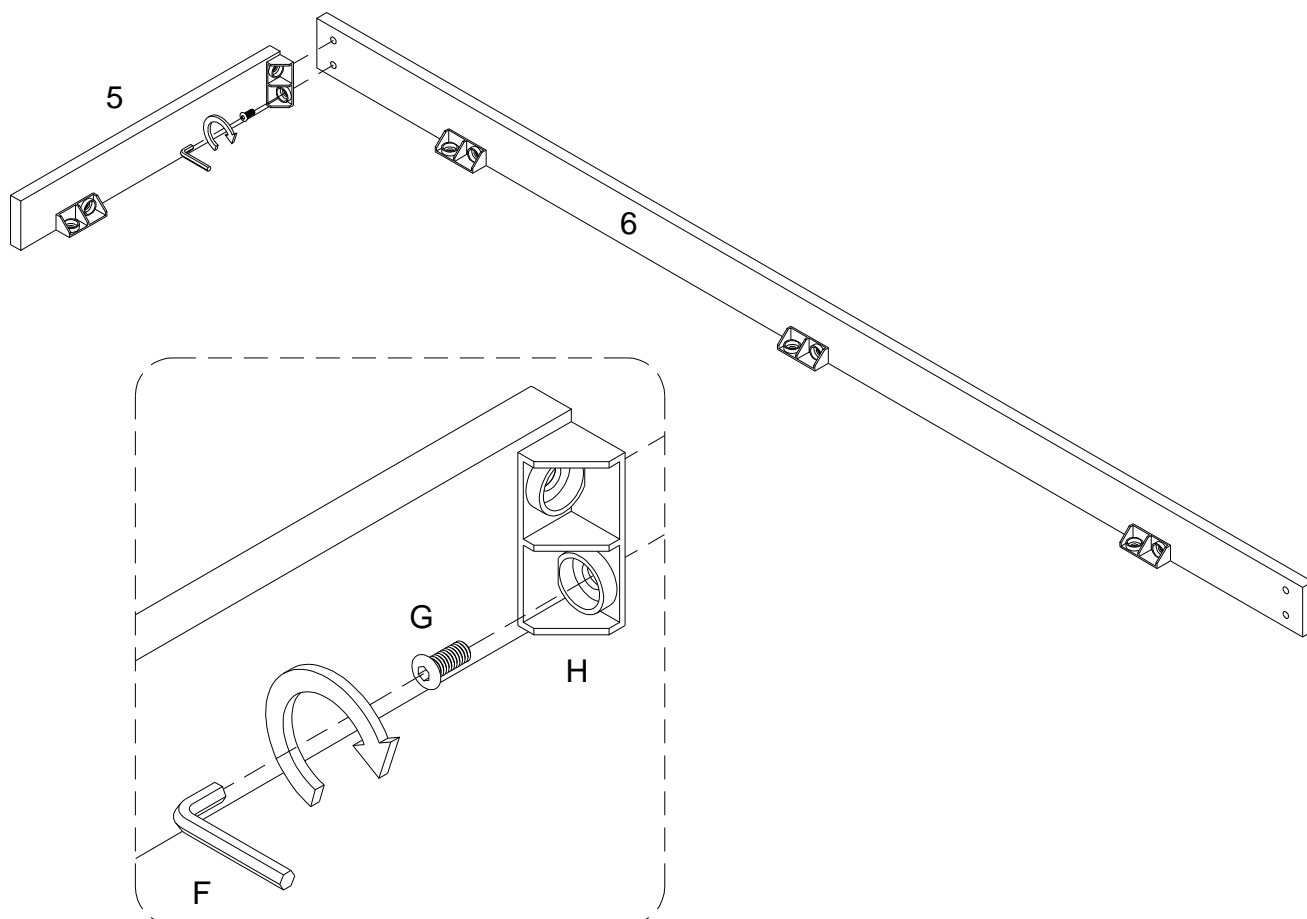
Using screw (E) secure part (2) to part (8,9,10) with hex key (F) as per diagram.

## Step 11



Using bolt (G) secure plastic wedge (H) to parts (5,6,7) with hex key (F) as per diagram.

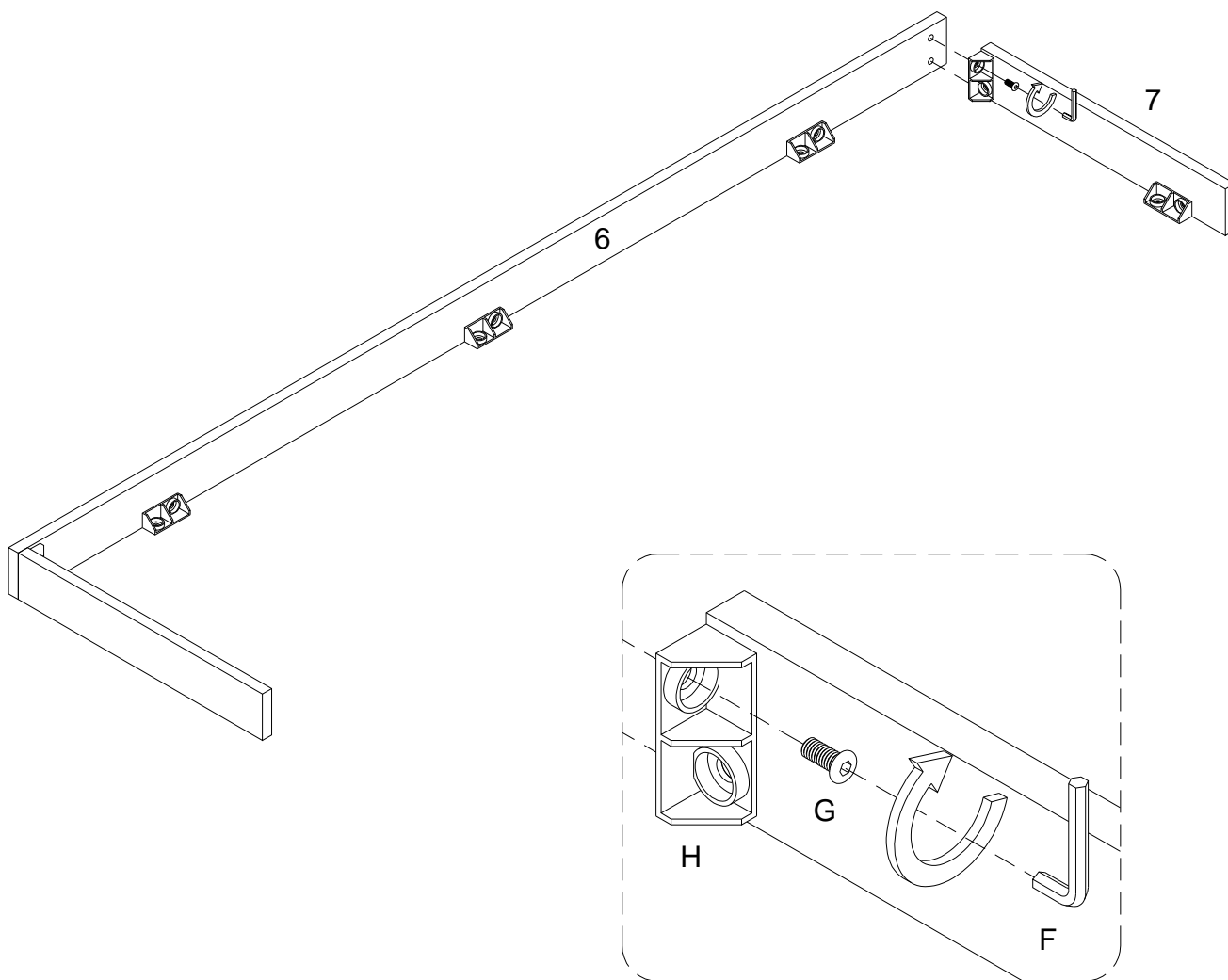
## Step 12



Using bolt (G) secure plastic wedge (H) to parts (5,6) with hex key (F) as per diagram.

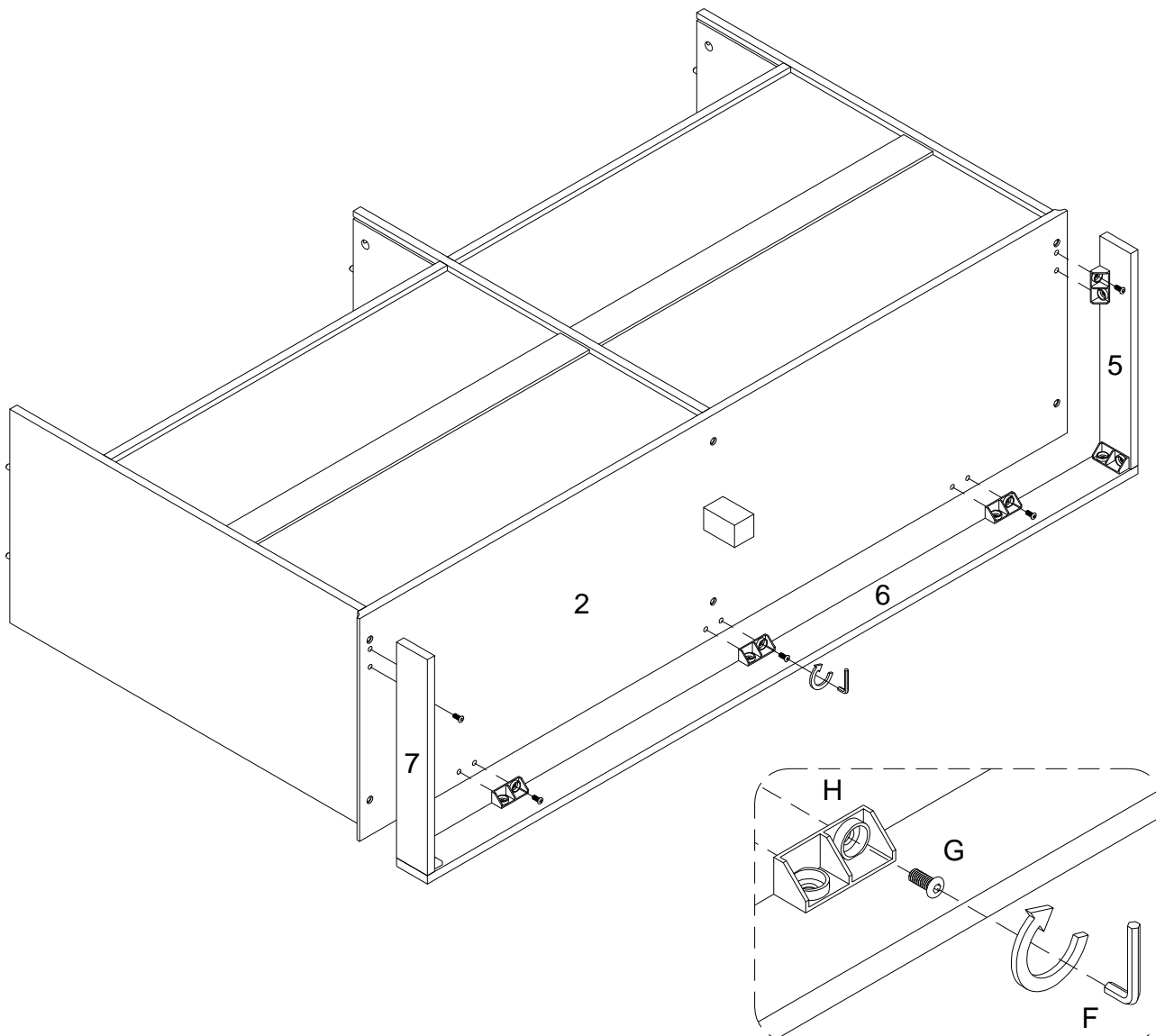


## Step 13



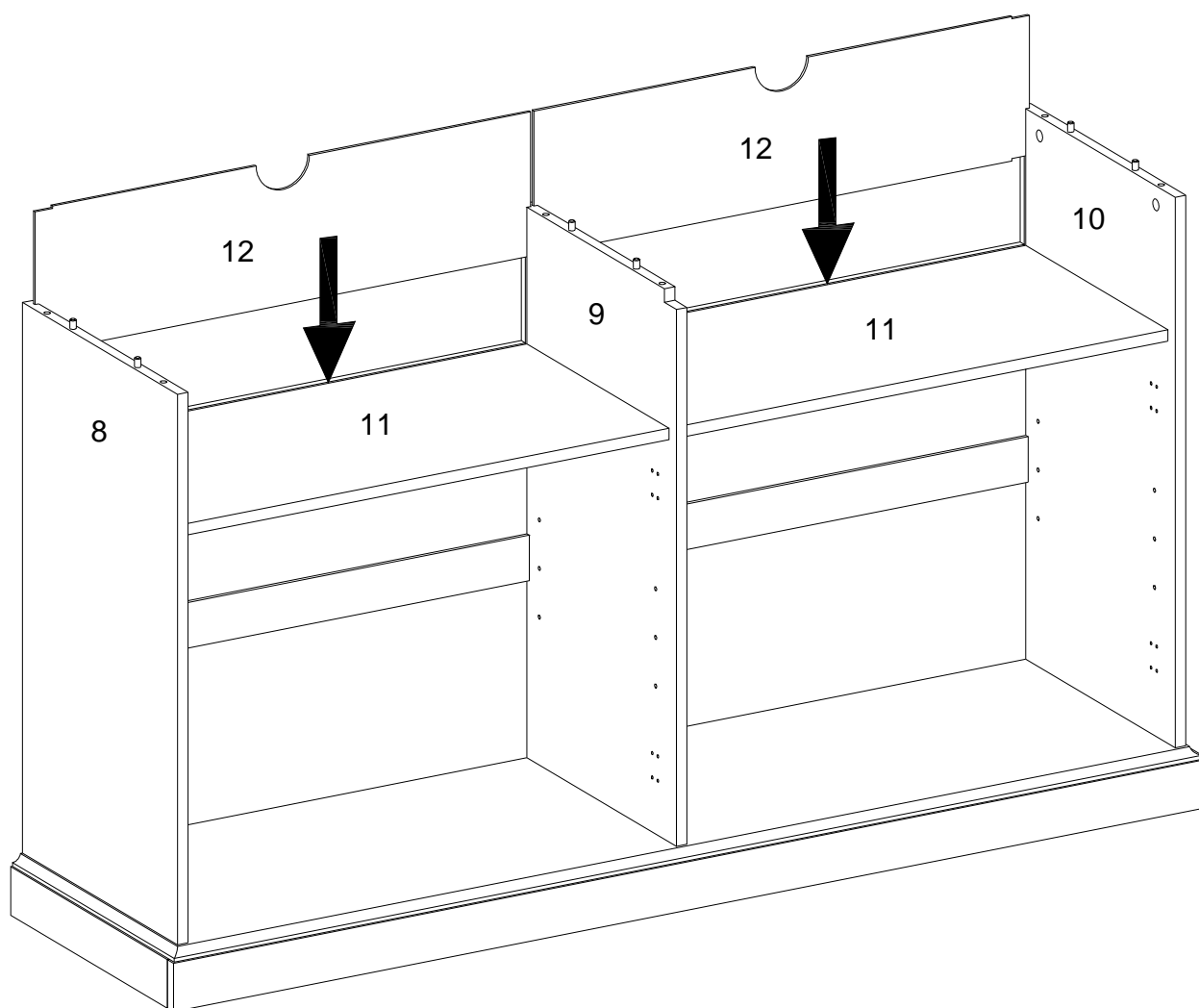
Using bolt (G) secure plastic wedge (H) to parts (6,7) with hex key (F) as per diagram.

## Step 14



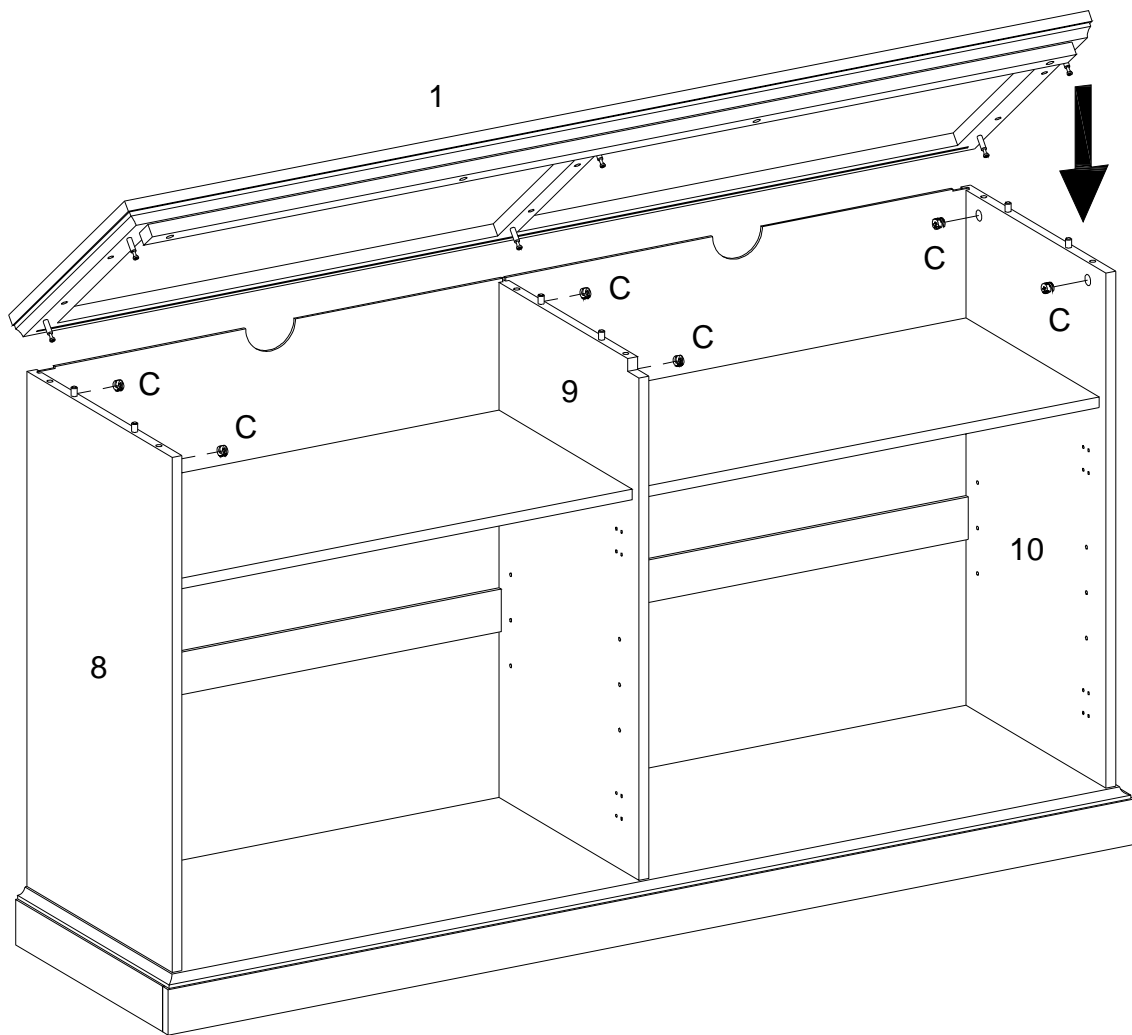
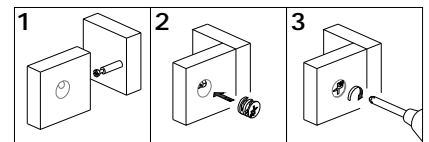
Using bolt (G) secure plastic wedge (H) to parts (2,5,6,7) with hex key (F) as per diagram.

## Step 15



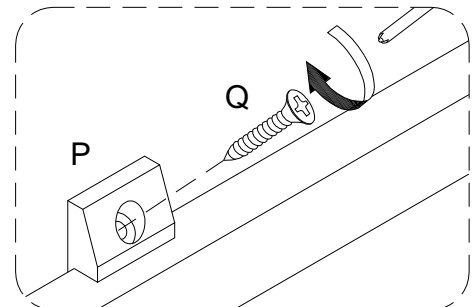
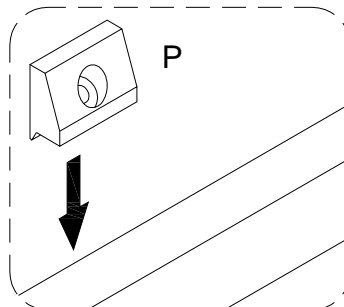
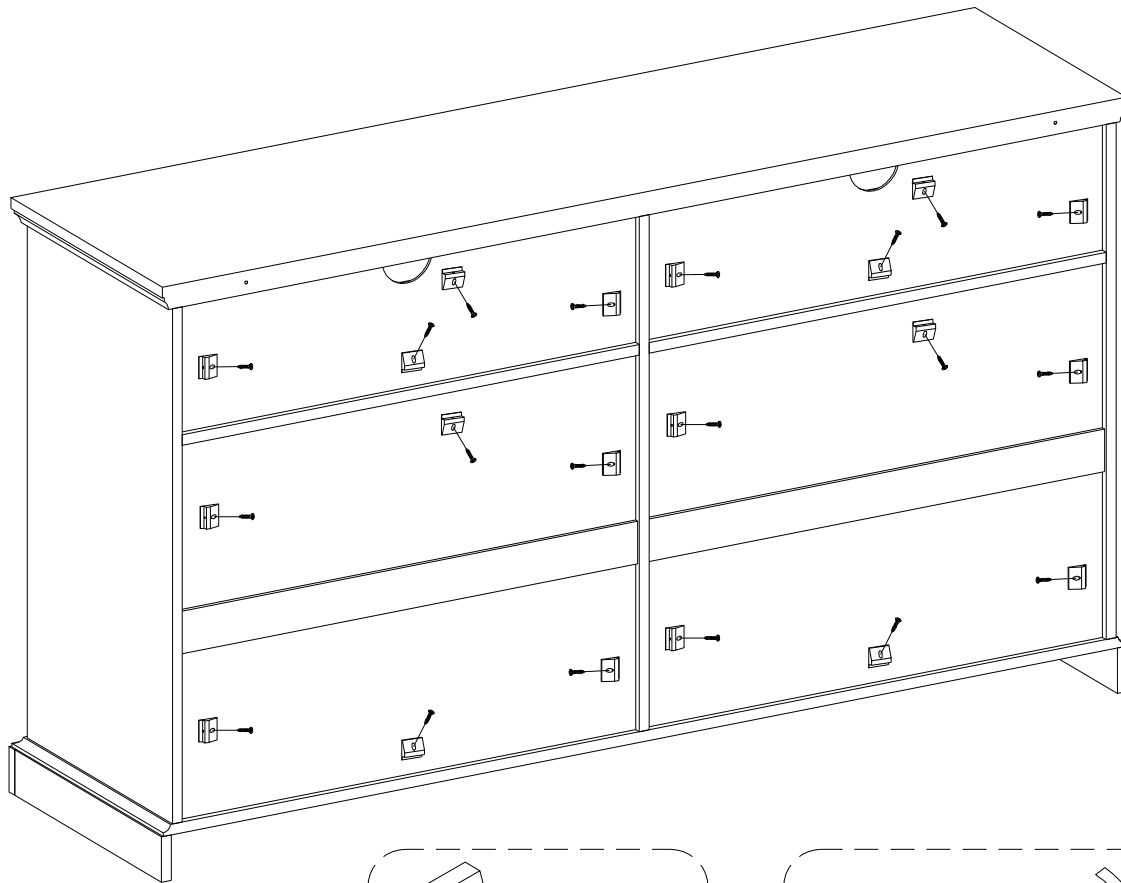
Insert part (12) to parts (8,9,10,11) as per diagram.

## Step 16



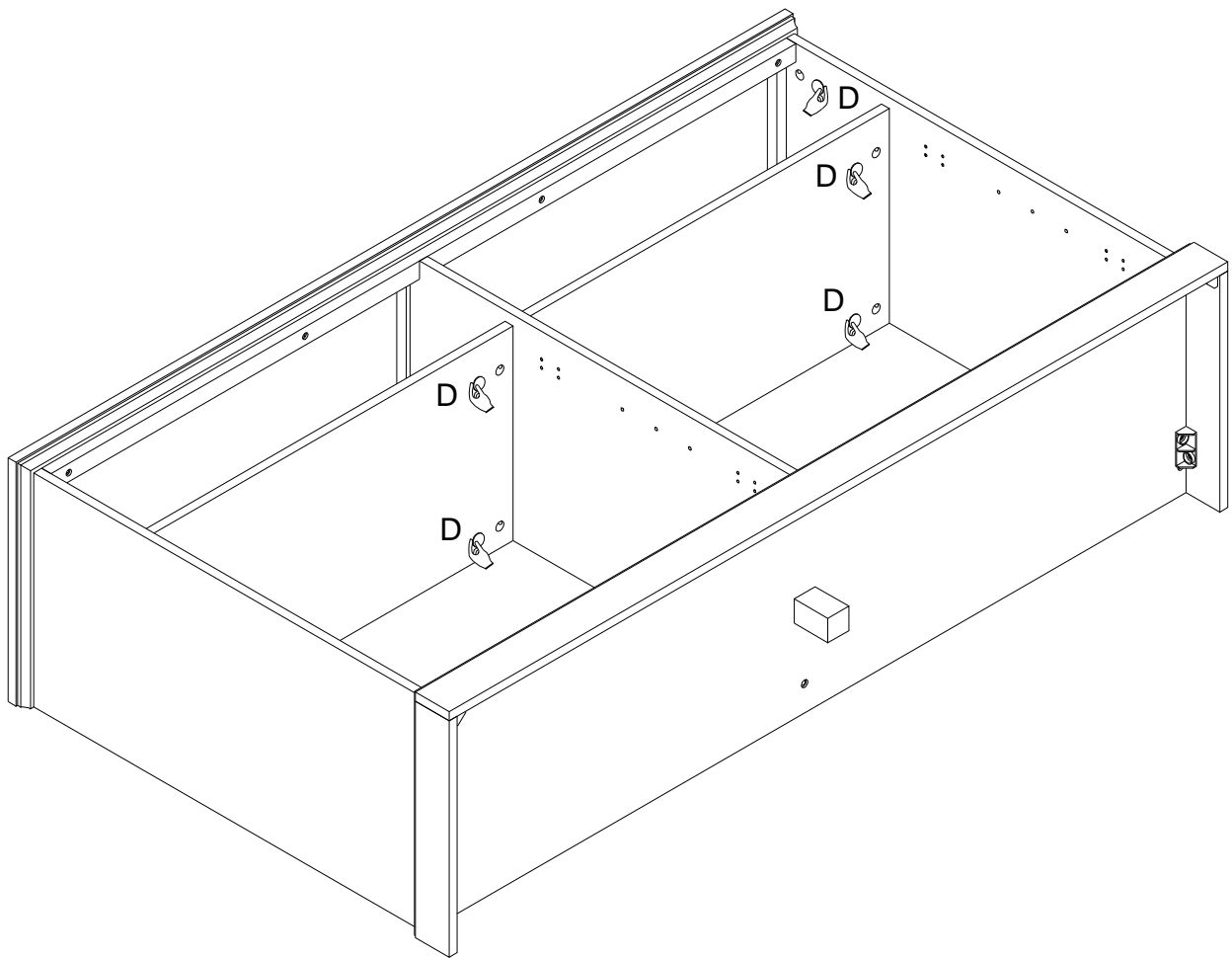
Put part (1) cover to parts (8,9,10) and using cam lock (C) secure with Philips head screwdriver as per diagram.

## Step 17



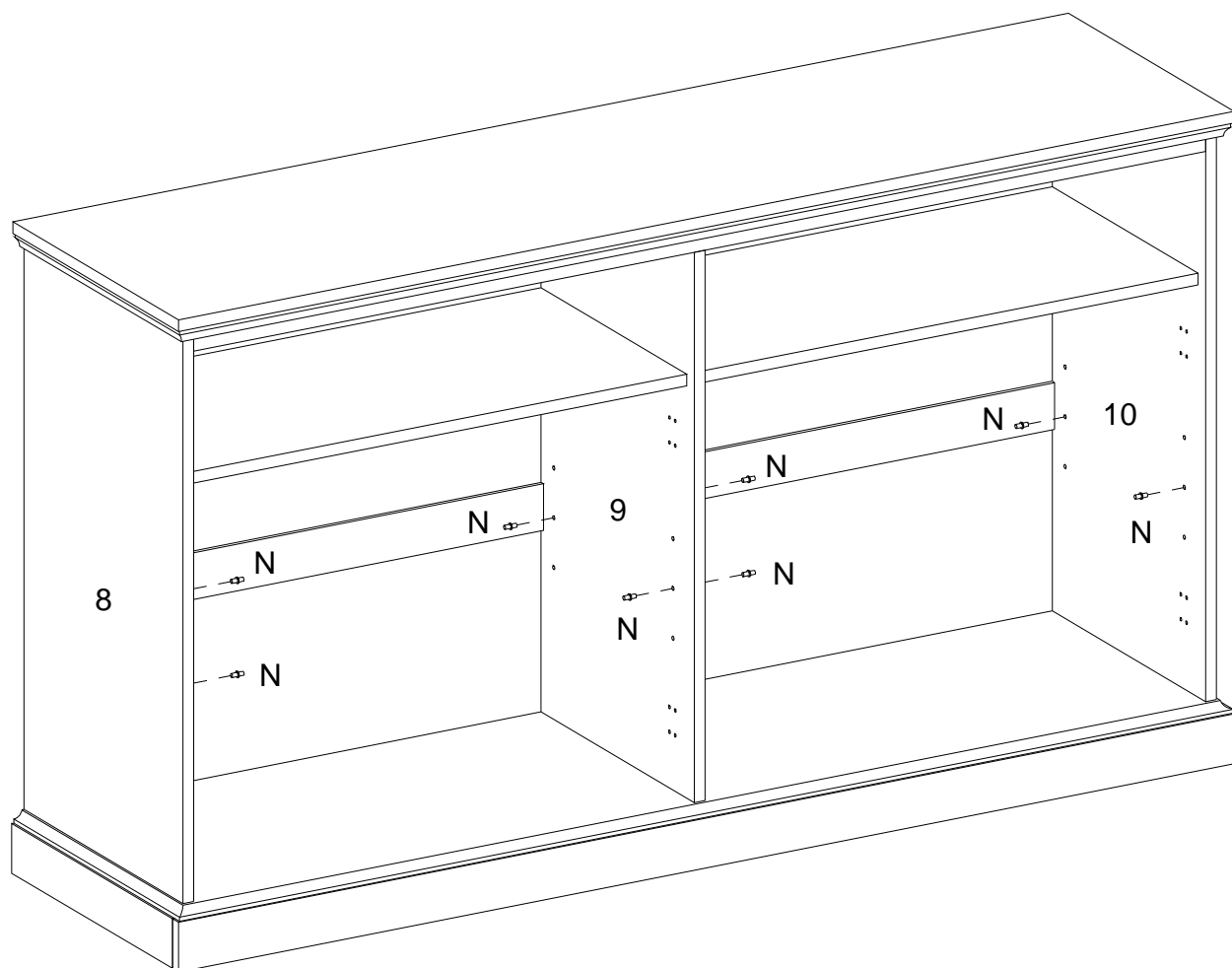
Using screw (Q) secure plastic wedge (P) to case with Philips head screwdriver as per diagram.

## Step 18



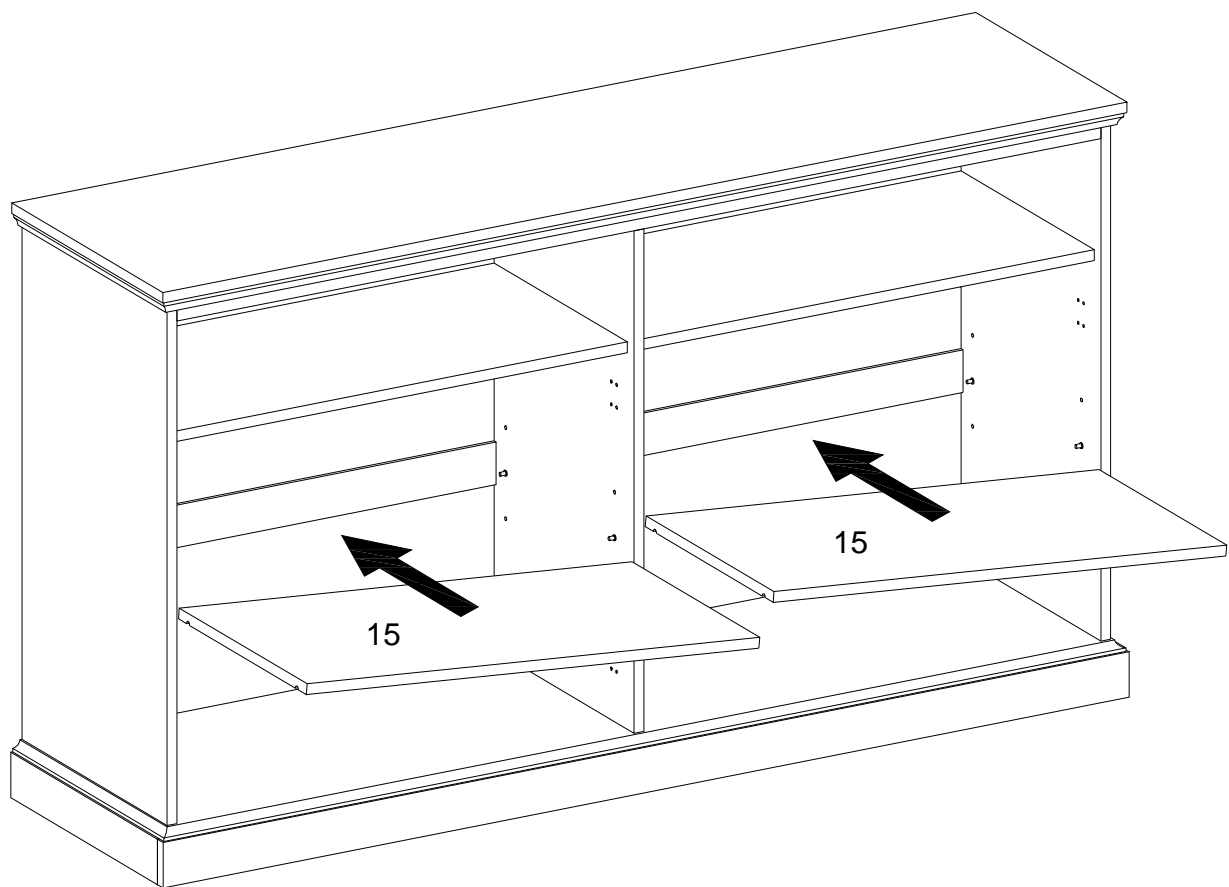
Place sticker (D) cover the holes as per diagram.

## Step 19



Insert shelf support pin (N) to parts (8,9,10) as per diagram .

## Step 20

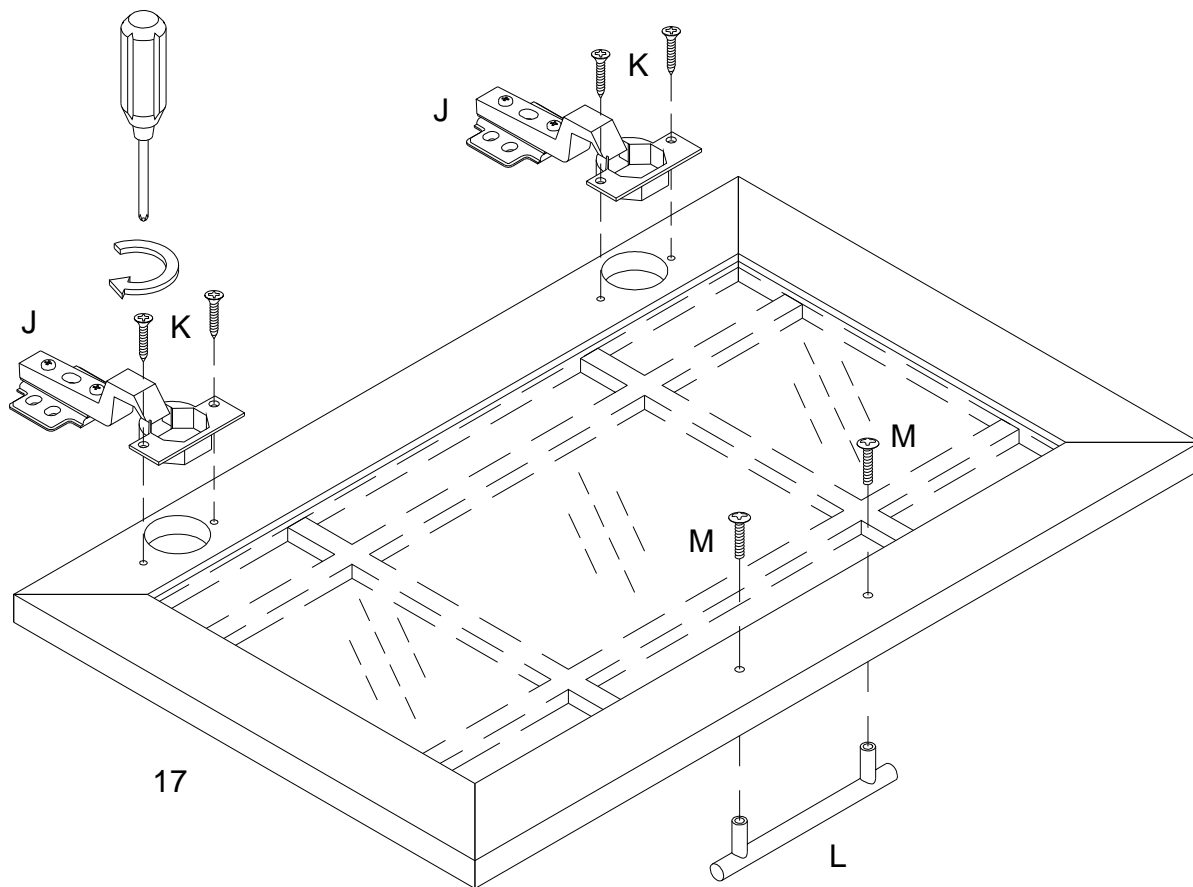


Put part (15 ) into case as per diagram .



## Step 21

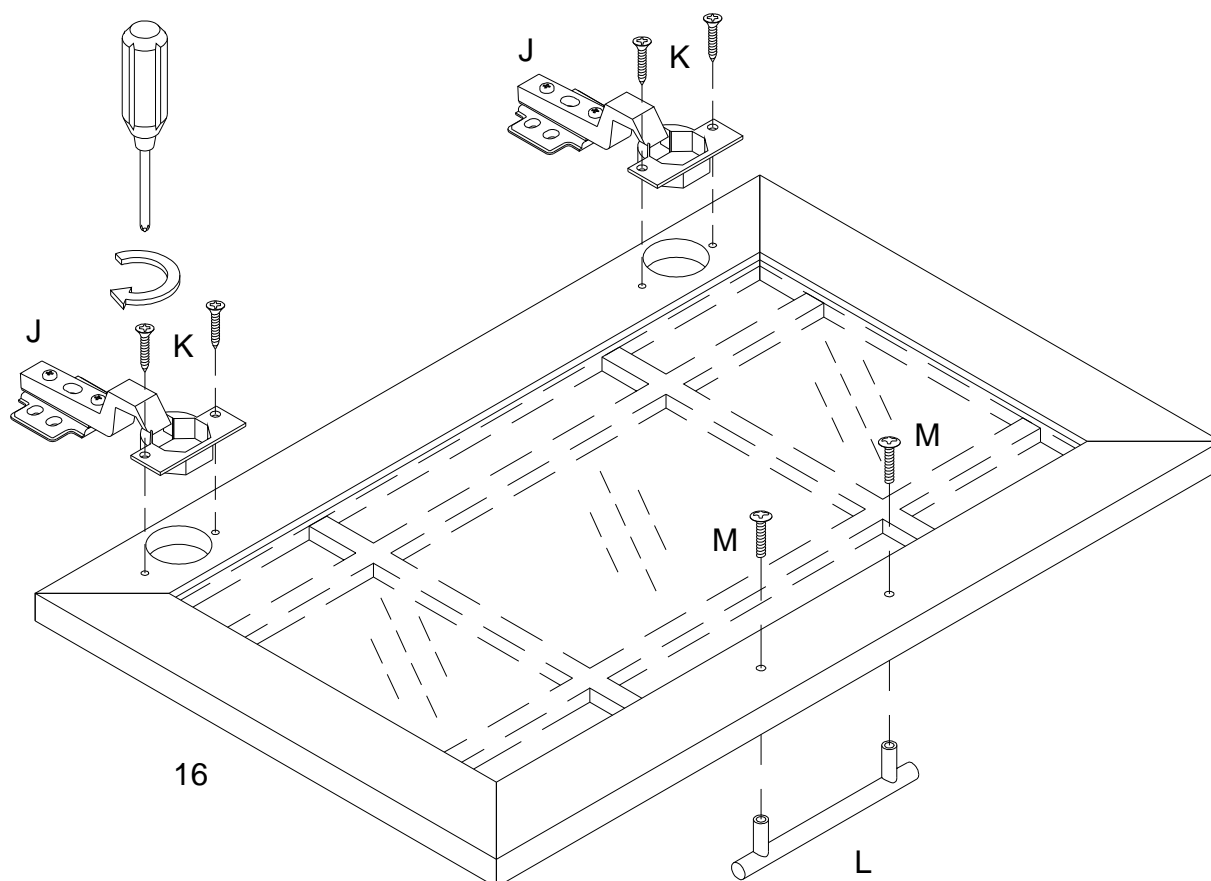
x 2



Using screw (K) secure west hinge (J) to part (17) , then using bolt (M) secure part (17) to knob (L) with Philips head screwdriver as per diagram.

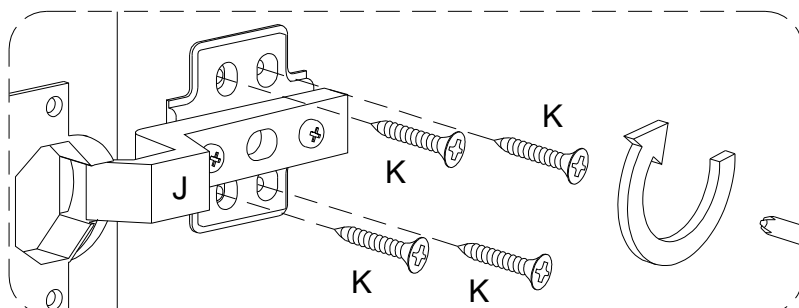
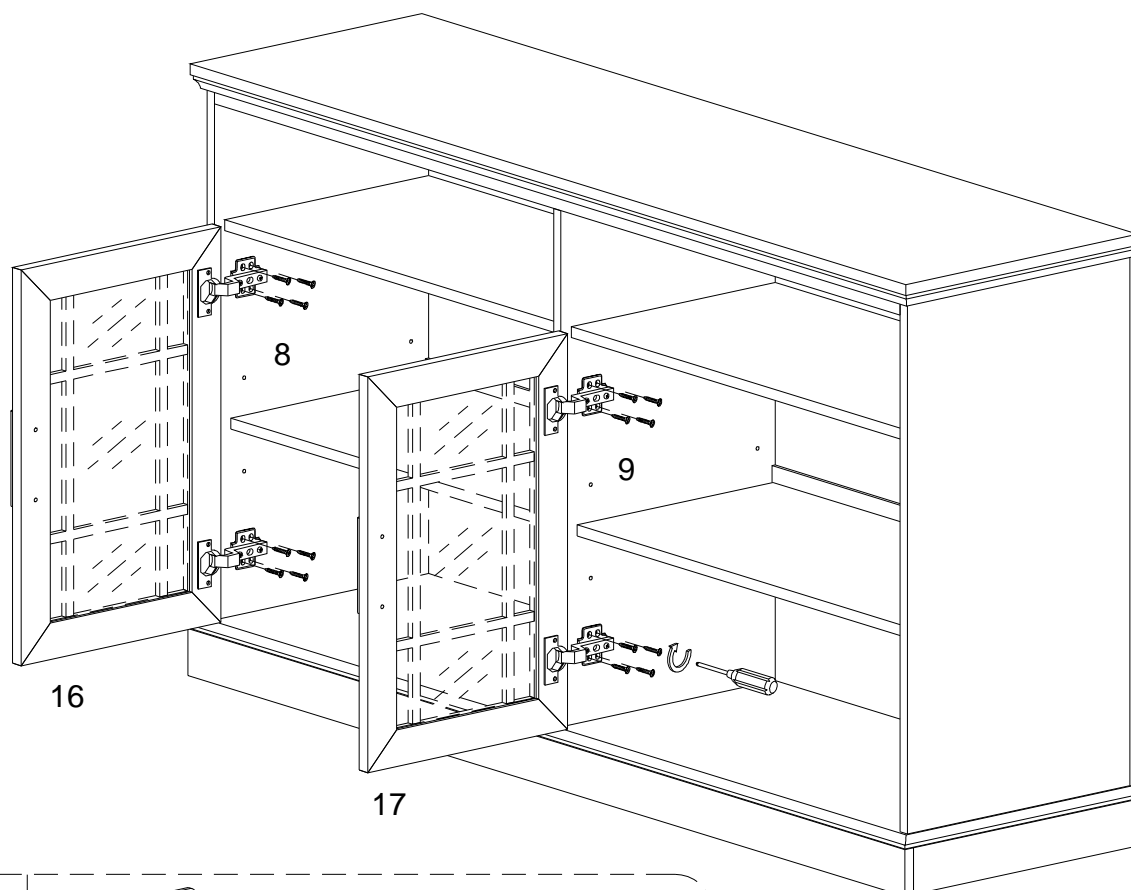
## Step 22

x 2



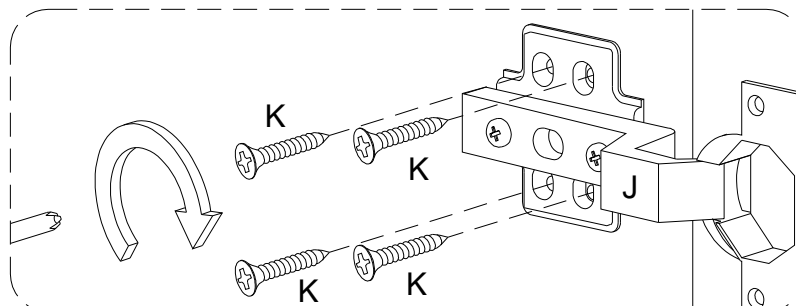
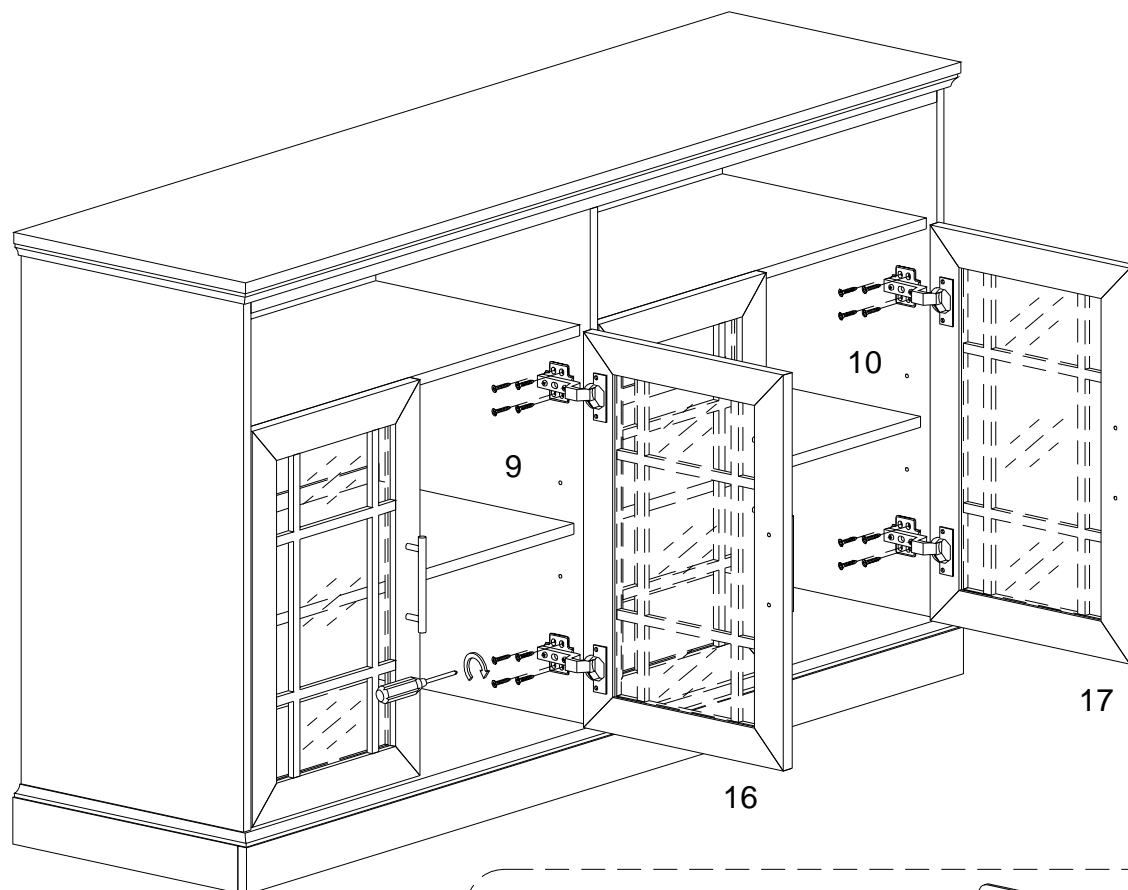
Using screw (K) secure west hinge (J) to part (16) , then using bolt (M) secure part (17 ) to knob (L) with Philips head screwdriver as per diagram.

## Step 23



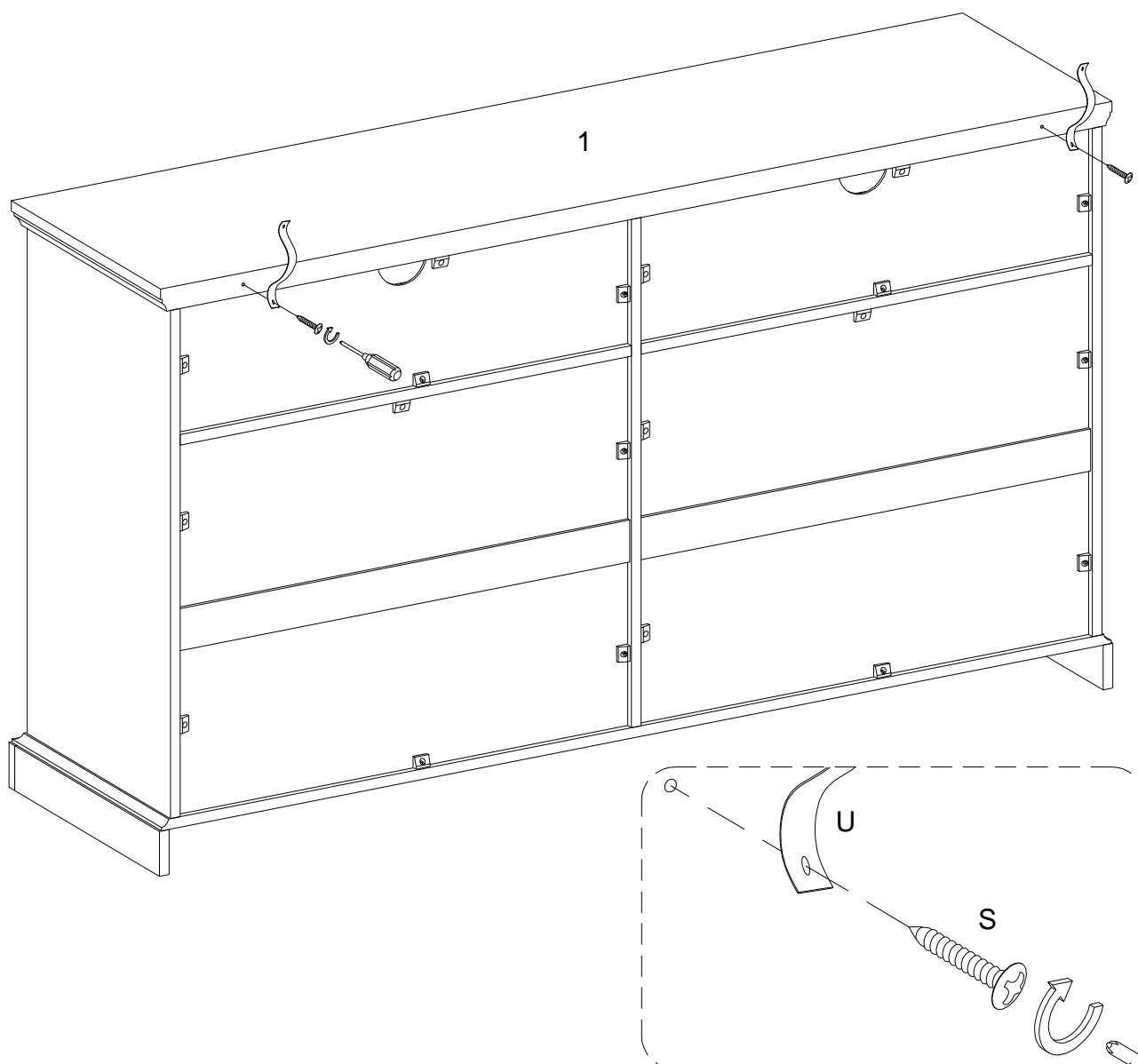
Using screw (K) secure west hinge (J) into part (8,9,16,17) with Philips head screwdriver as per diagram.

## Step 24



Using screw (K) secure west hinge (J) into part (9,10,16,17) with Philips head screwdriver as per diagram.

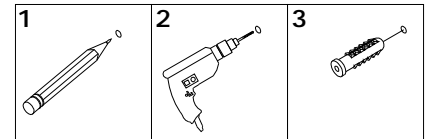
## Step 25



Insert screw (S) into plastic strap (U) to part (1) with Philips head screwdriver as per diagram .

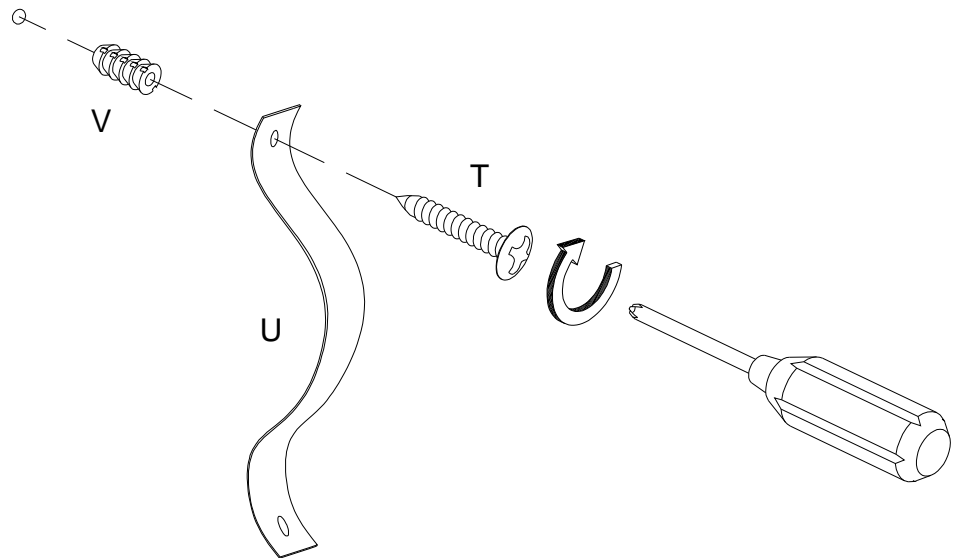
## Step 26

### WARNING



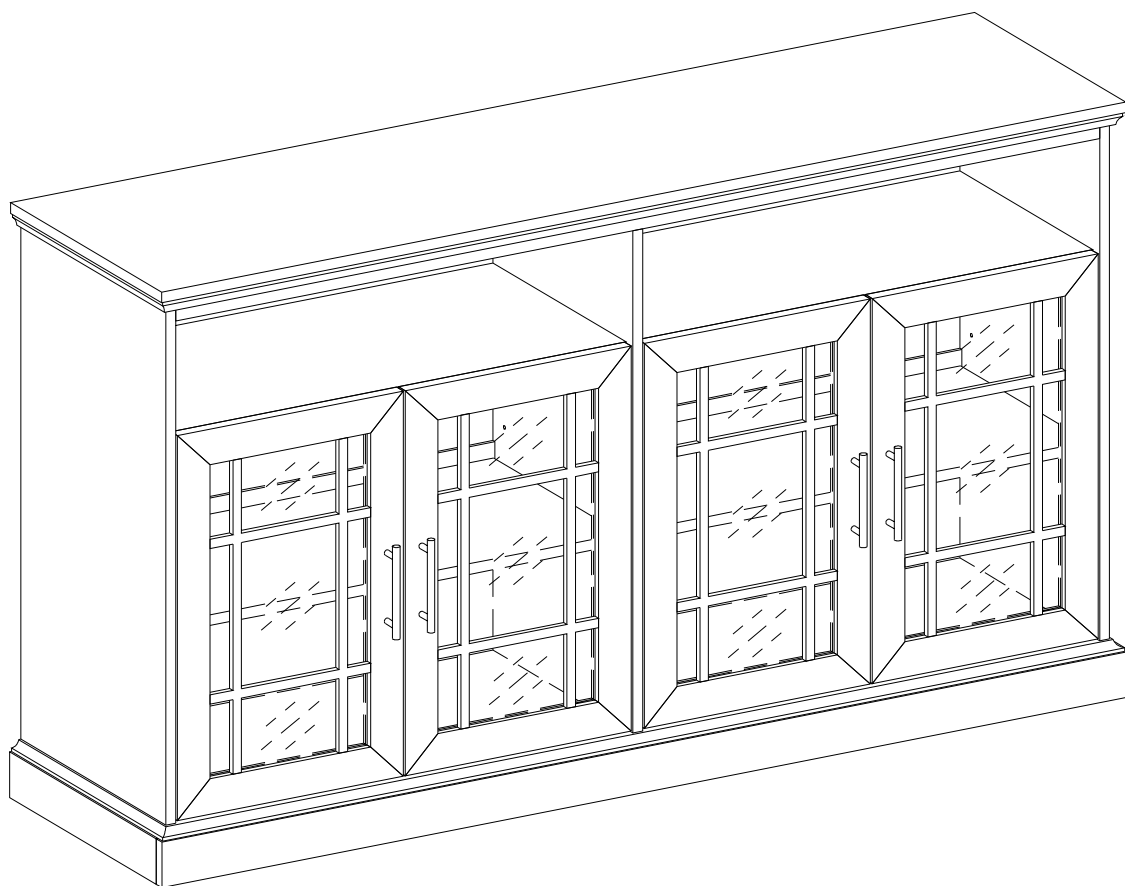
Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.

Wall



Insert screw (T) into plastic strap (U) to nut (V) secure with Philips head screwdriver as per diagram .

## Step 27



Final Assembly